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# **Work-Safety Rules in Labs of Dept. Of Material Engineering**

# Globally Harmonized System of Classification and Labelling of chemicals (EU)



GHS01 Explosive



GHS04 Compressed Gas



GHS07 Harmful



GHS02 Flammable



GHS05 Corrosive



GHS08 Health Hazard



GHS03 Oxidizing



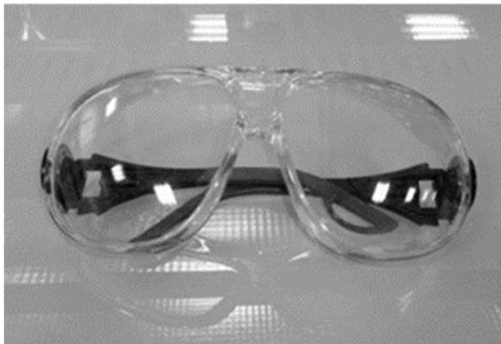
GHS06 Toxic



GHS09 Environmental Hazard

- $\text{CH}_3\text{COCH}_3$
- $\text{NaOH}$
- $\text{H}_2\text{SO}_4$
- $\text{CH}_3\text{COOH}$
- $\text{Na}_2\text{S}_2\text{O}_4$
- $\text{SnCl}_2$
- $\text{NaClO}$

# General guidelines

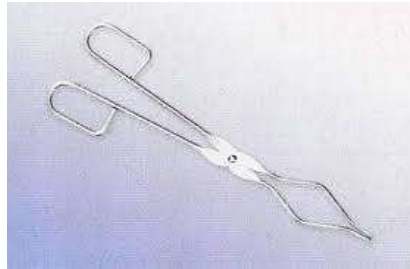


# General guidelines

- **Do not smoke**
- **Do not eat and drink**
- **Do not taste chemicals**
- **Read carefully laboratory manual**
- **Wear laboratory clothing and protective glasses**
- **Keep face and eyes away from boiling equipments**
- **Tie back your long hair**
- **Do not wear contact lenses**

# General guidelines

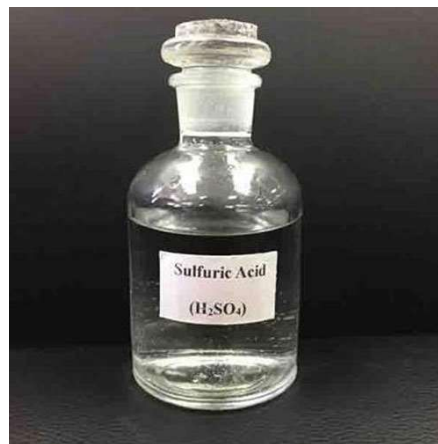
- **Use tongs or protective gloves to carry hot objects**



- **Do not use damaged or broken glassware**
- **Clean up your lab area**
- **Wash your hands with soap and water after finishing your experiments**

## General rules – conc. acids

**Pour conc. acids to water!!!**



**First aid for skin and eye injury – wash the affected area with plenty of water!**

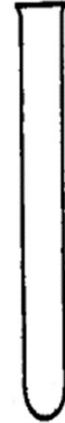
# General rules - fire

- Exits (2)
- Run away
- Scream loudly



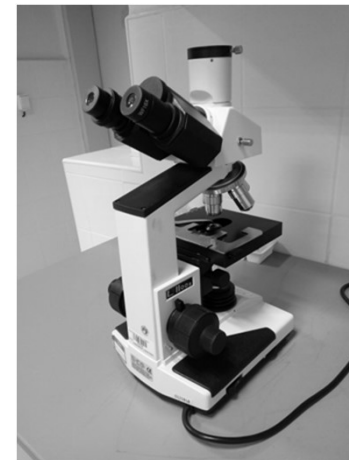
# General rules – accident or injury

- Inform your teacher about spill, breakage
- Injury caused by Sharp Object – glass rod
  - First aid – inform your teacher, wash the bleeding injury with water, apply disinfectant





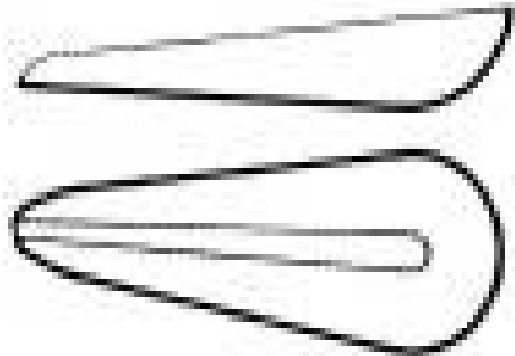
# Lab devices



# Lab devices



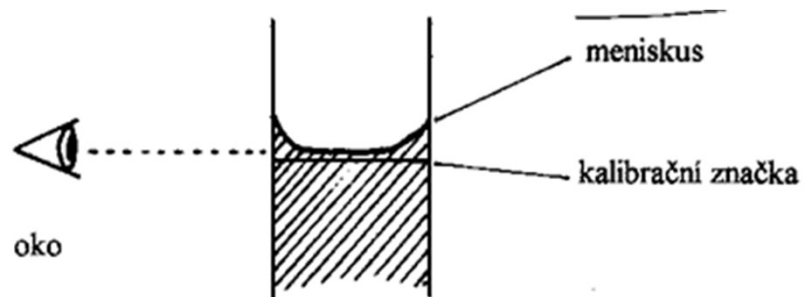
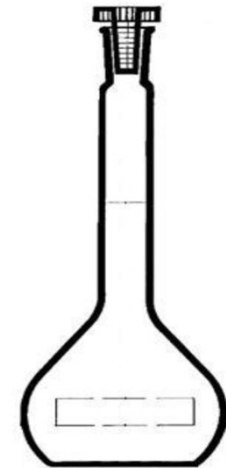
# Lab equipment



# Stock solution

**1 g.l<sup>-1</sup>** sodium chloride NaCl

**Method: weight 1 g sodium chloride NaCl  
and refill up to 1 l with water**



# Conversion of units

$$1 \text{ kg} = 1000 \text{ g}$$

$$1 \text{ g} = 0,001 \text{ kg}$$

$$1 \text{ g} = 1000 \text{ mg}$$

$$1 \text{ mg} = 0,001 \text{ g}$$

$$1 \text{ l} = 1000 \text{ ml}$$

$$1 \text{ ml} = 0,001 \text{ l}$$

$$1 \text{ dm}^3 = 1 \text{ l}$$

**1 dm<sup>3</sup> approx. 1 kg**

**Water has density 1 kg/l (valid also for diluted solutions)**

# **Frequent mistakes**

**Using of wrong quantities or units**

**Using of wrong ratio and direct/inverse proportion**

# Basic terms in dyeing of textiles

Liquor ratio: ratio between **weight of fibers** and the **volume of liquor**

- Examples: **1:50**      **1:100**

# Basic terms

% of dye: weight of fabric or fibers

- Light shades                      0.3-0.5%
- Middle shades                    1-1.5%
- Dark shades about            3%



# An example of calculation

Dye **5** g textile material in dyeing bath with following content:

**2 % dye**

**15 % Glauber's salt ( $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ )**

**10 g.l<sup>-1</sup> sodium carbonate ( $\text{Na}_2\text{CO}_3$ )**

**Liquor ratio **1 : 50****

**Total volume of dyeing bath ???**

# An example of calculation

Dye **5** g textile material in dyeing bath with following content:

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**10 g.l<sup>-1</sup> sodium carbonate ( $\text{Na}_2\text{CO}_3$ )**

**Liquor ratio **1 : 50****

**Total volume of dyeing bath:**

$$\mathbf{5 \text{ g mat.} \times \mathbf{50 \text{ ml}} = \mathbf{250 \text{ ml}}$$

# Calculation of 2 % dye

2 % dye – from the weight  
of material 5 g

5 g ..... 100%

x g ..... 2%

$$\frac{x}{5} = \frac{2}{100}$$

$$x = \frac{2 \times 5}{100} = 0.1 \text{ g}$$

Stock solution of dye:  
10 g.l<sup>-1</sup>

10 g....1000ml

0.1 g.... x ml

$$\frac{0.1}{10} = \frac{x}{1000}$$

$$x = \frac{0.1 \times 1000}{10} = 10 \text{ ml}$$

# Calculation of 15 % Glauber's salt

15 % Glauber's salt  
( $\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$ )

- weight of material 5 g

5 g ..... 100%

x g ..... 15%

$$\frac{x}{5} = \frac{15}{100}$$

$$x = \frac{5 \times 15}{100} = 0.75 \text{ g}$$

Stock solution

$\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O} : 50 \text{ g.l}^{-1}$

50 g....1000ml

0,75 g.... xml

$$\frac{0.75}{50} = \frac{x}{1000}$$

$$x = \frac{0.75 \times 1000}{50} = 15 \text{ ml}$$

# Calculation of 10 g.l<sup>-1</sup> Na<sub>2</sub>CO<sub>3</sub>

Liquor ratio 1:50, weight of material 5 g,  
Total volume of dyeing bath 250ml

10 g.l<sup>-1</sup> sodium carbonate,  
tj. Na<sub>2</sub>CO<sub>3</sub>

10 g ..... 1000ml

x g ..... 250ml

$$x = \frac{10 \times 250}{100} = 2.5 \text{ g}$$

Stock solution

100 g.l<sup>-1</sup> Na<sub>2</sub>CO<sub>3</sub>

100g ..... 1000 ml

2.5g ..... x ml

$$x = \frac{2.5 \times 1000}{100} = 25 \text{ ml}$$

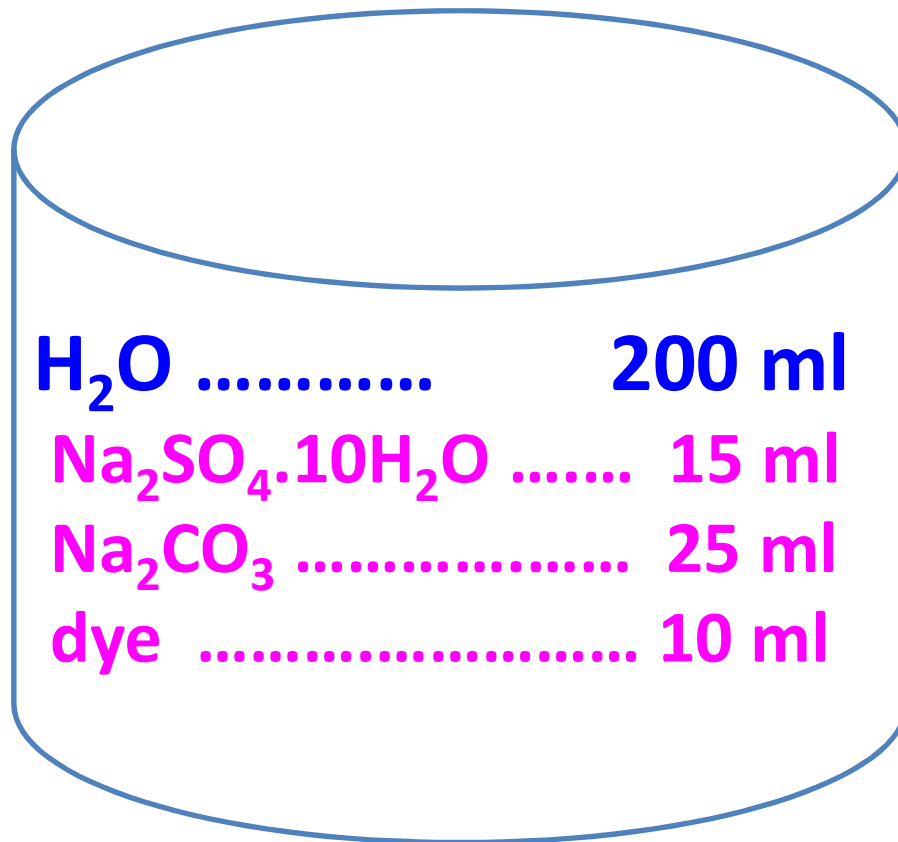
# Dyeing bath

## Calculation:

dye – 2 % from 5 g = 0,1 g dye..... 10 ml

Glauber's salt – 15 % from 5 g = 0,75 g G. S..... 15ml

Sodium carbonate – to 250 ml weight 2,5 g s.c.....25ml



**Liquor ratio 1 : 50**

**Total volume of dyeing bath**

**5 g mat. x 50 ml = 250 ml**



# An example

Dye **4** g textile material in dyeing bath with following content:

5 % reactive dye

6 % NaCl

10 g.l<sup>-1</sup> sodium carbonate (Na<sub>2</sub>CO<sub>3</sub>)

Liquor ratio **1 : 50**

Total volume of dyeing bath:

$$\mathbf{4\text{ g mat.} \times 50\text{ ml} = 200\text{ ml}}$$

# Calculation of 4 % dye

4 % dye – from the weight  
of material 5 g

5 g ..... 100%

x g ..... 4%

$$\frac{x}{5} = \frac{4}{100}$$

$$x = \frac{4 \cdot 5}{100} = 0.2 \text{ g}$$

Stock solution of dye:  
10 g.l<sup>-1</sup>

10 g....1000 ml

0.2 g.... x ml

$$\frac{x}{1000} = \frac{0.2}{10}$$

$$x = \frac{0.2 \cdot 1000}{10} = 20 \text{ ml}$$



# Calculation of 6 % NaCl

6 % dye – from the weight  
of material 4 g

4 g ..... 100%

x g ..... 6%

$$\frac{x}{4} = \frac{6}{100}$$

$$x = \frac{4 \cdot 6}{100} = 0.24 \text{ g}$$

Stock solution of NaCl:  
10 g.l<sup>-1</sup>

10 g....1000ml

0.24 g.... x ml

$$\frac{x}{1000} = \frac{0.24}{10}$$

$$x = \frac{0.24 \cdot 1000}{10} = 24 \text{ ml}$$

# Calculation of 2 % dye

10 g.l<sup>-1</sup> dye – from the  
total volume of bath

10 g ..... 1000 ml

x g ..... 200 ml

$$\frac{x}{10} = \frac{200}{1000}$$

$$x = \frac{200 \cdot 10}{1000} = 2 \text{ g}$$

Stock solution of dye:  
50 g.l<sup>-1</sup>

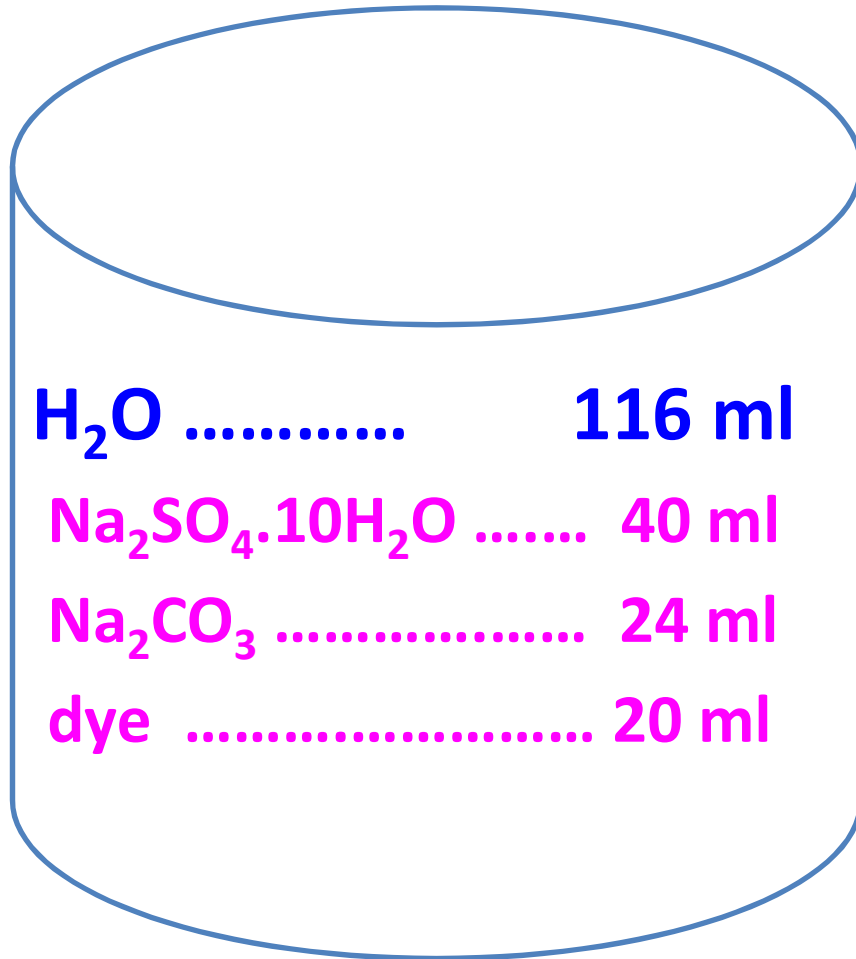
50 g....1000 ml

2 g.... x ml

$$\frac{x}{1000} = \frac{2}{50}$$

$$x = \frac{2 \cdot 1000}{50} = 40 \text{ ml}$$

# Dyeing bath



<b>H<sub>2</sub>O</b> .....	<b>116 ml</b>
<b>Na<sub>2</sub>SO<sub>4</sub>·10H<sub>2</sub>O</b> .....	<b>40 ml</b>
<b>Na<sub>2</sub>CO<sub>3</sub></b> .....	<b>24 ml</b>
<b>dye</b> .....	<b>20 ml</b>

Total volume of dyeing bath

4 g mat. x 50 ml = 200 ml

# Grey scale

to evaluate colour shade **change** in colour fastness tests, eg washing, water, perspiration

Change in colour 1-5 (with four half steps)

**Change in staining 1-5 (with four half steps)**

# Requirements for credit

- Presence in lab excercises
- Work out the report
- Seminar work
- Write the test (10 questions)

**Thank you!**