

**SIRUBA<sup>®</sup>**





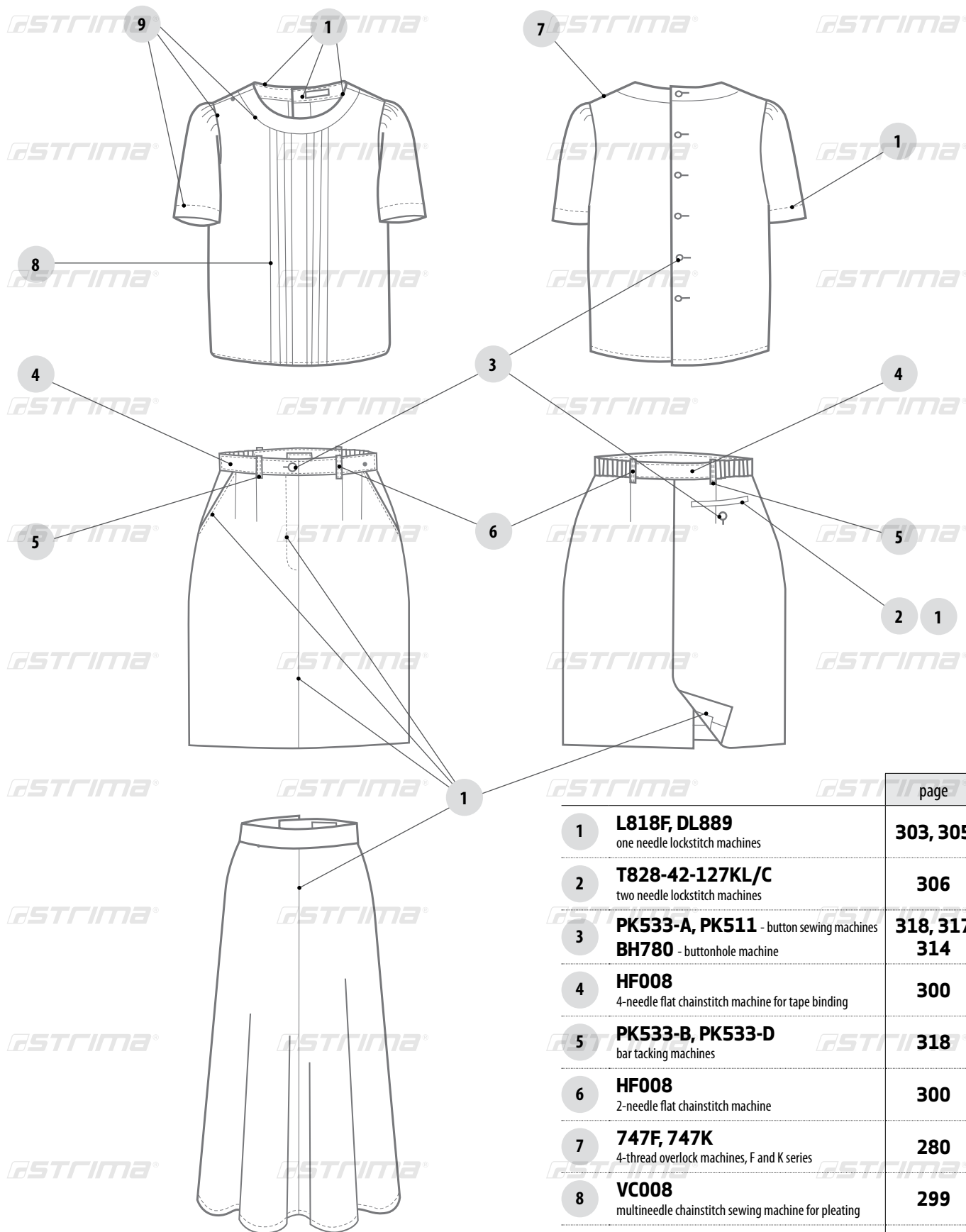
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# 2. Types of machines

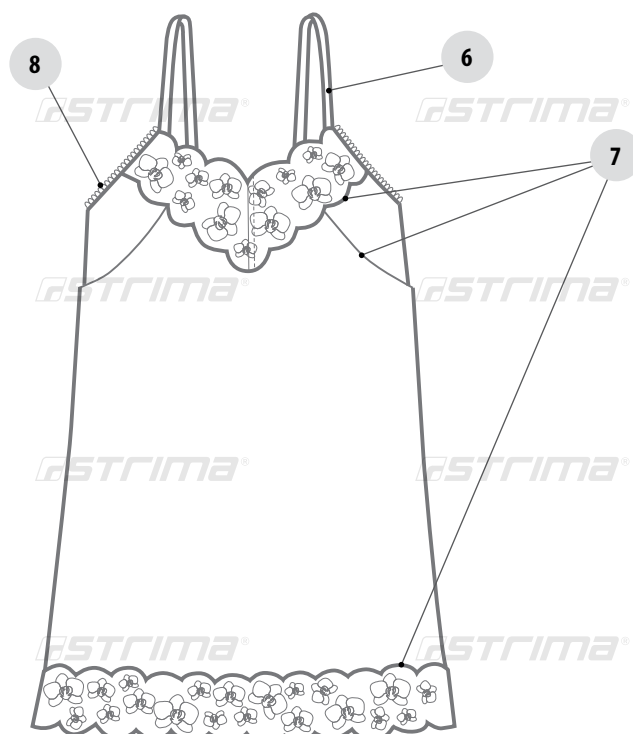
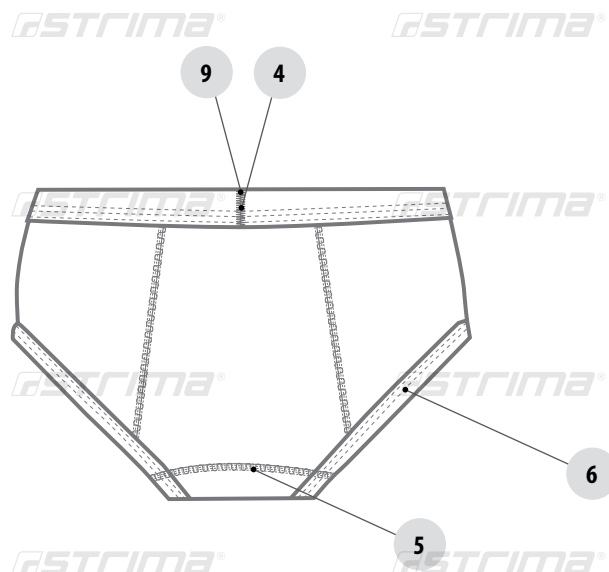
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# Ladies wear



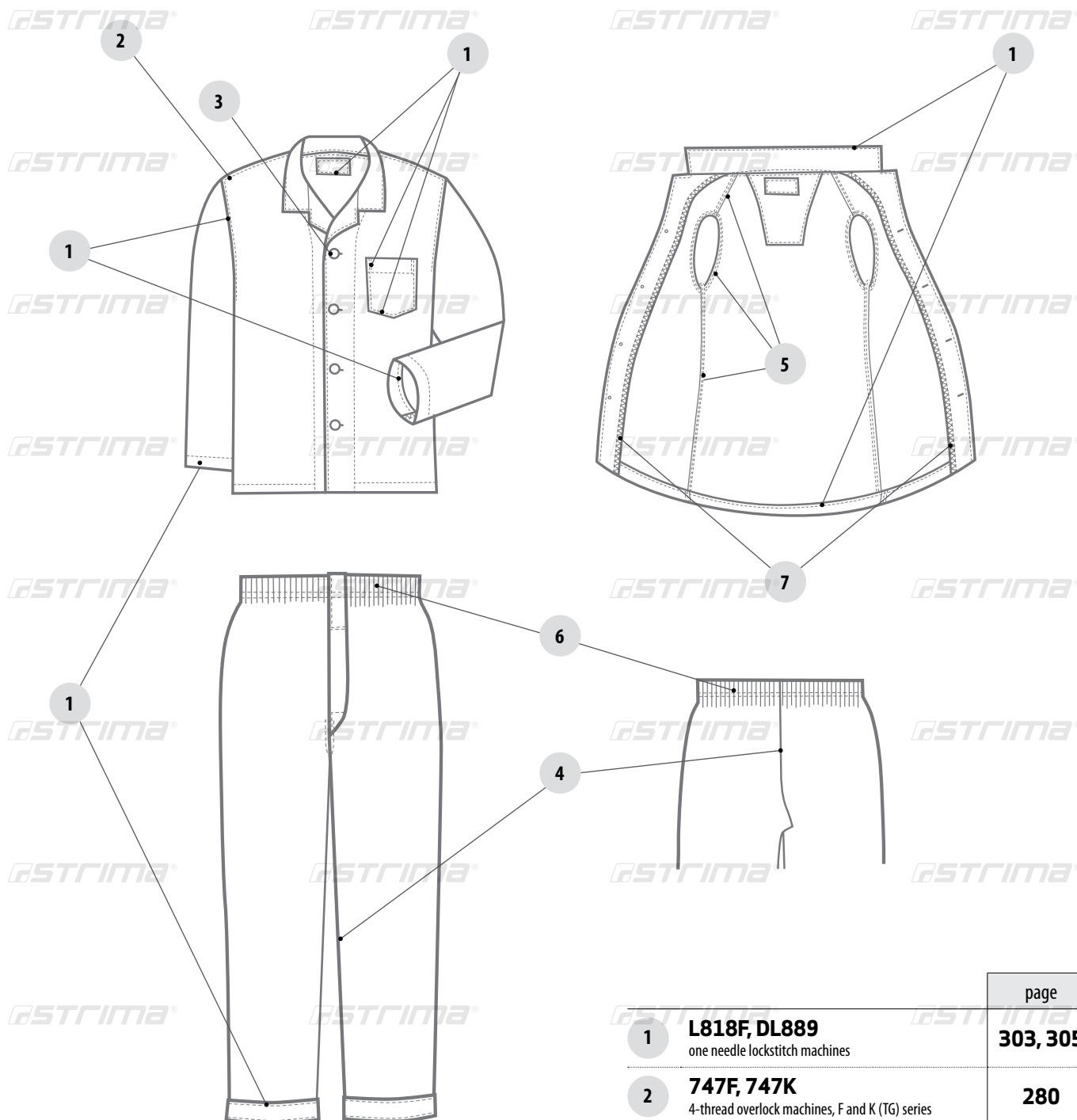
		page
1	<b>L818F, DL889</b> one needle lockstitch machines	<b>303, 305</b>
2	<b>T828-42-127KL/C</b> two needle lockstitch machines	<b>306</b>
3	<b>PK533-A, PK511</b> - button sewing machines <b>BH780</b> - buttonhole machine	<b>318, 317</b> <b>314</b>
4	<b>HF008</b> 4-needle flat chainstitch machine for tape binding	<b>300</b>
5	<b>PK533-B, PK533-D</b> bar tacking machines	<b>318</b>
6	<b>HF008</b> 2-needle flat chainstitch machine	<b>300</b>
7	<b>747F, 747K</b> 4-thread overlock machines, F and K series	<b>280</b>
8	<b>VC008</b> multineedle chainstitch sewing machine for pleating	<b>299</b>
9	<b>737F, 737K</b> 3-thread overlock machines, F and K series	<b>280</b>

# Underwear and lingerie



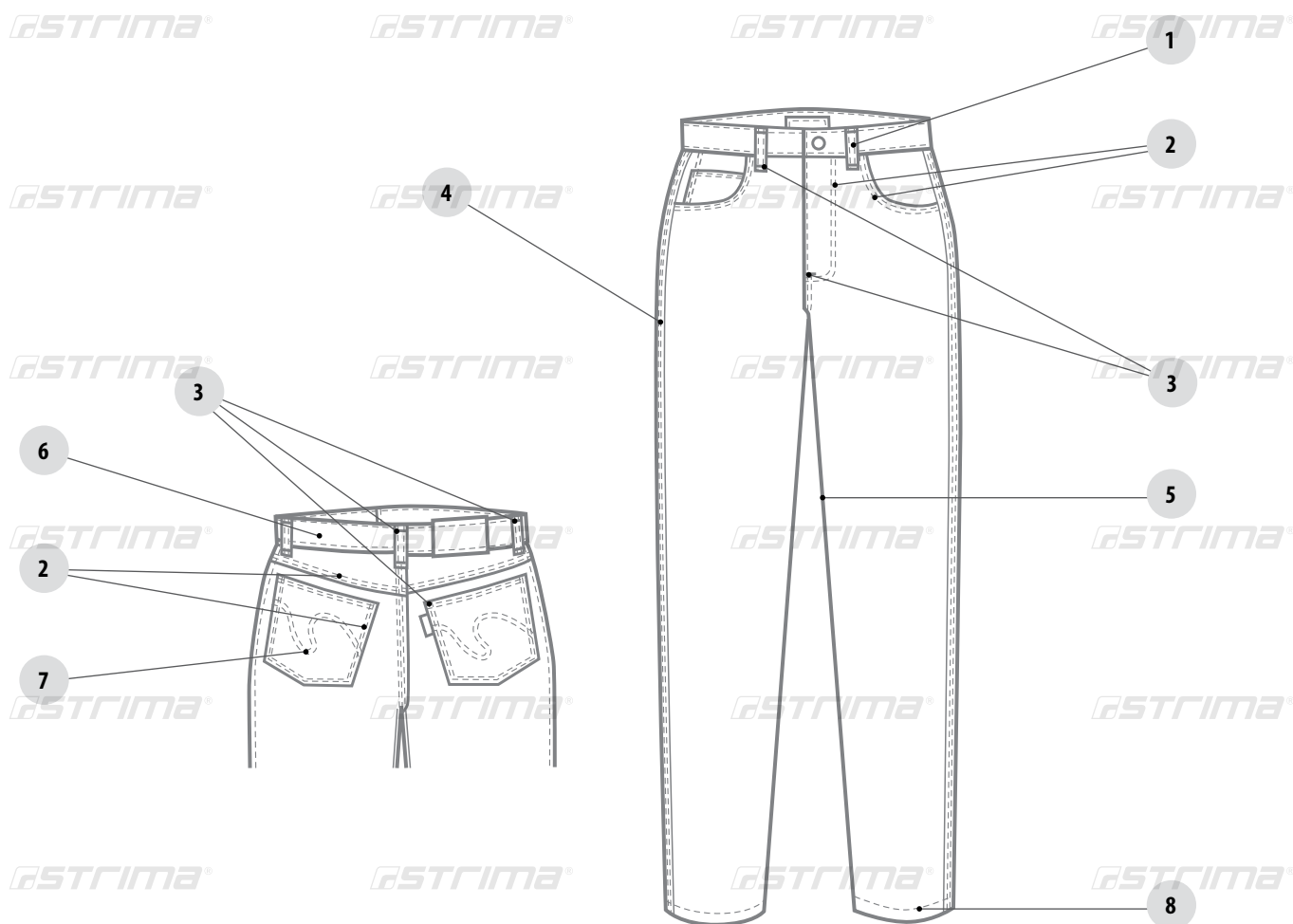
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1	<b>C007J</b> cylinder-bed coverstitch machine	287
2	<b>F007J</b> - flat-bed coverstitch machine <b>D007</b> - autolap	291 313
3	<b>C007J</b> cylinder-bed coverstitch machine for elastic band attaching	289
4	<b>737F, 737K</b> 3-thread overlock machines, F and K series	280
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7	<b>L818F, DL889</b> one needle lockstitch machines	303, 305
8	<b>Z008</b> two needle zigzag chainstitch machine	301
9	<b>PK533-B, PK533-D</b> bar tacking machines	318

# Underwear and lingerie



		page
1	<b>L818F, DL889</b> one needle lockstitch machines	<b>303, 305</b>
2	<b>747F, 747K</b> 4-thread overlock machines, F and K (TG) series	<b>280</b>
3	<b>PK533-A, PK511</b> - button sewing machine <b>BH780</b> - buttonhole machine	<b>318, 317</b> <b>314</b>
4	<b>737F</b> 3-thread overlock machines (TG)	<b>282</b>
5	<b>HF008</b> chainstitch machine (French stitch)	<b>300</b>
6	<b>VC008</b> elastic waist band attaching machine	<b>299</b>
7	<b>Z008</b> two needle zigzag chainstitch machine	<b>301</b>

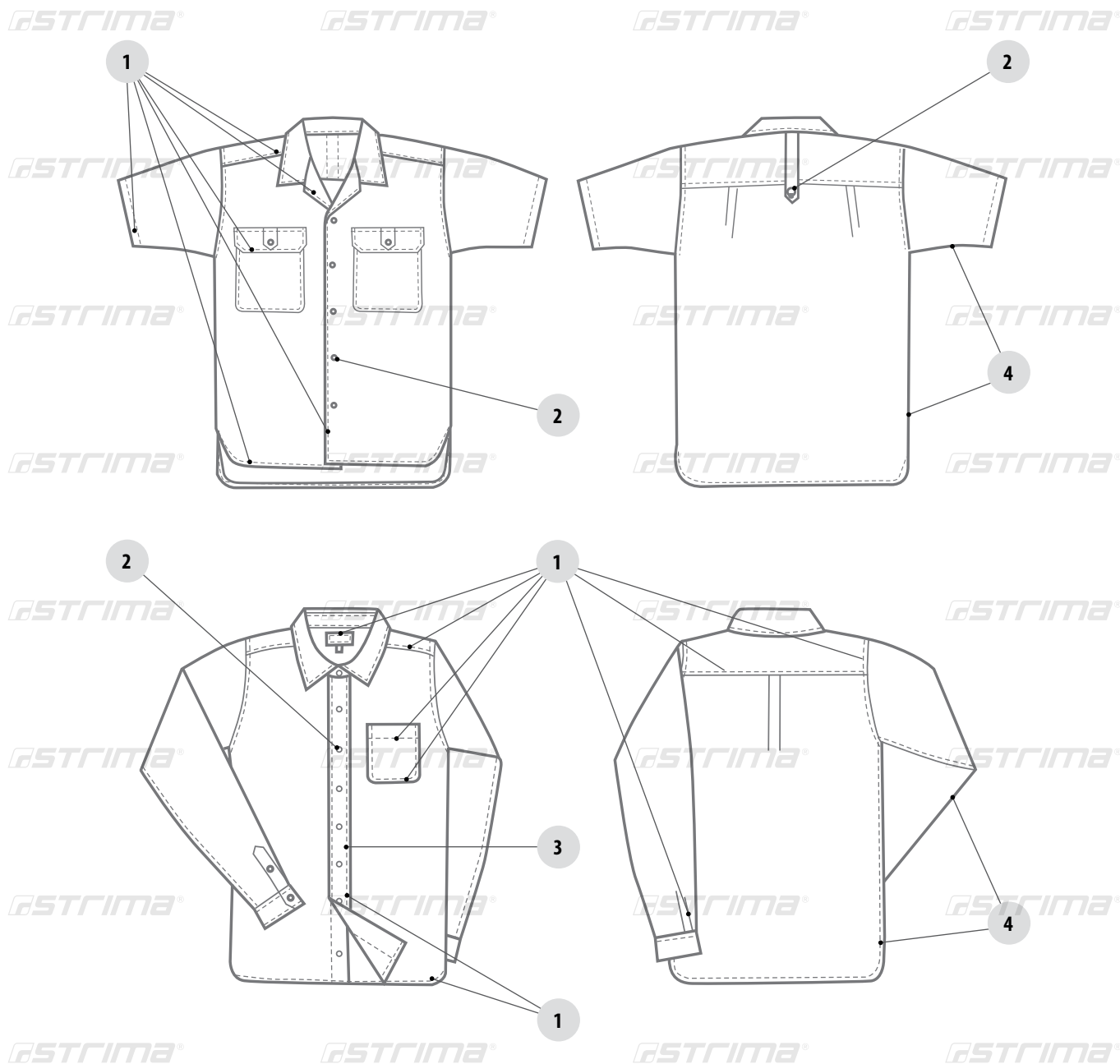
# Jeanswear and working clothes



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1	<b>HF008</b> - flat-bed chainstitch machine for belt-loop	<b>300</b>
2	<b>T828</b> two needle lockstitch machine	<b>306</b>
3	<b>PK533-B, PK533-D</b> bar tacking machines	<b>318</b>
4	<b>HF008 (HTF)</b> - chainstitch machine (French stitch)	<b>300</b>
	<b>L382</b> - chainstitch machine	<b>311</b>
	<b>FA007</b> - feed-off-the-arm chainstitch machine	<b>312</b>
5	<b>757UX</b> - 5-thread safety stitch machine for jeans	<b>283</b>
	<b>FA007</b> - feed-off-the-arm chainstitch machine	<b>312</b>
6	<b>HF008</b> 4-needle flat chainstitch machine for tape binding	<b>300</b>
7	<b>PK588</b> electronic pattern sewing machine	<b>322</b>
8	<b>L818F</b> one needle lockstitch machine	<b>303</b>

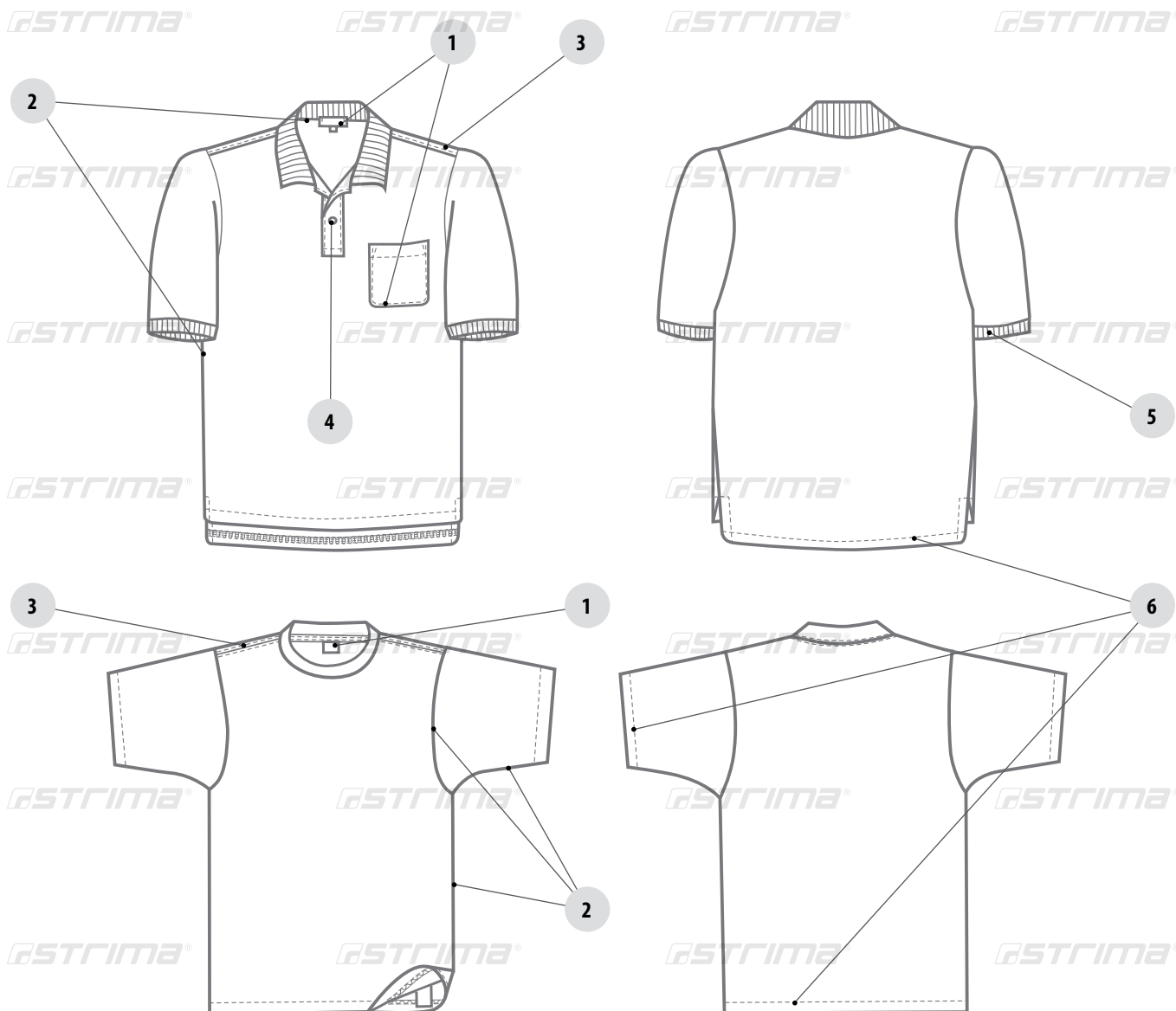


# Men's shirts and blouses



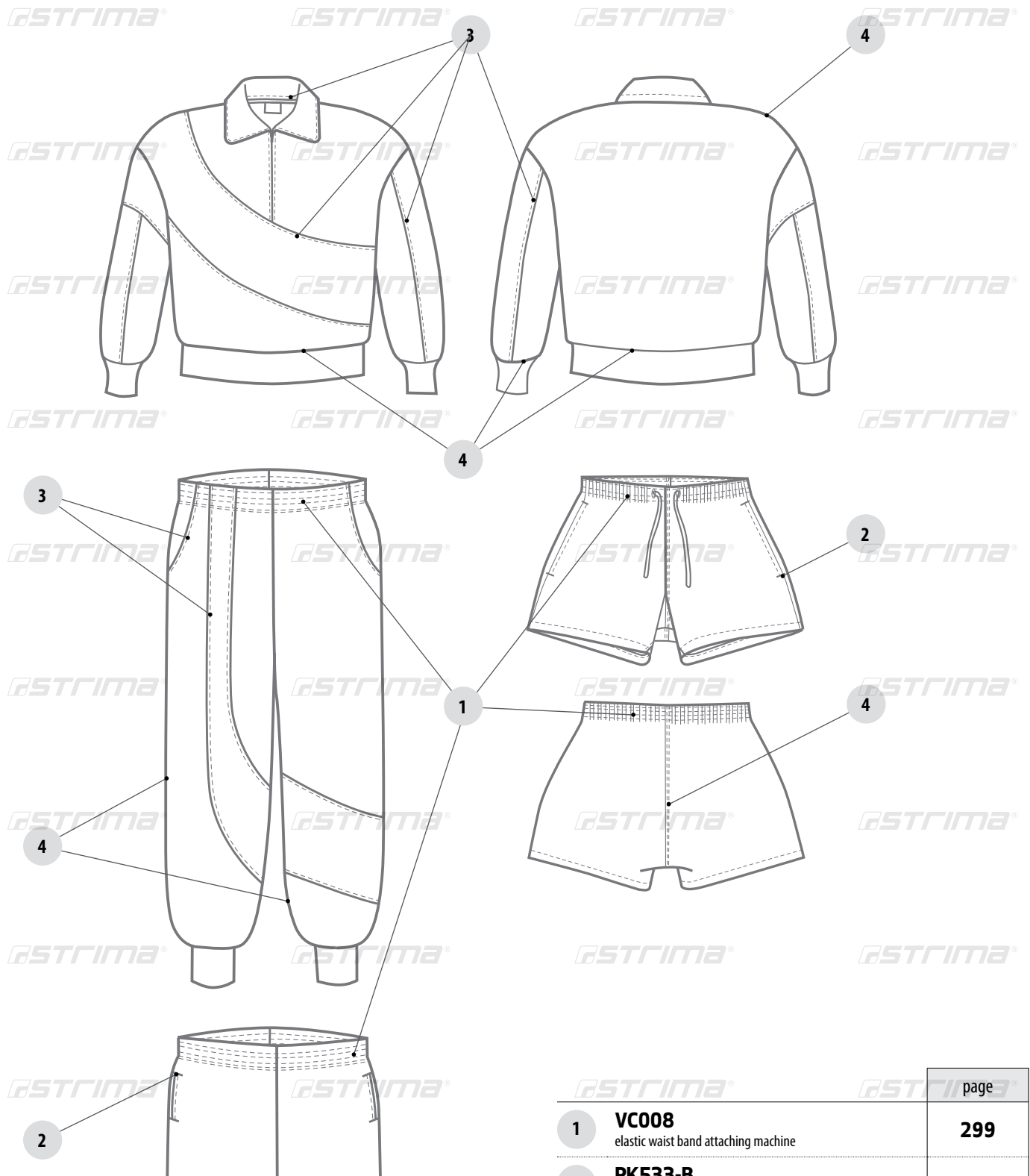
		page
1	<b>L818F, DL889</b> one needle lockstitch machines	<b>303, 305</b>
2	<b>PK533-A, PK511</b> - button sewing machine <b>BH780</b> - buttonhole machine	<b>318, 317 314</b>
3	<b>VC008</b> multineedle chainstitch sewing machine for sewing on front shirt's selvage	<b>298</b>
4	<b>757F, 757K</b> 5-thread safety stitch machines, F and K series	<b>280</b>

# Sportswear and knitwear



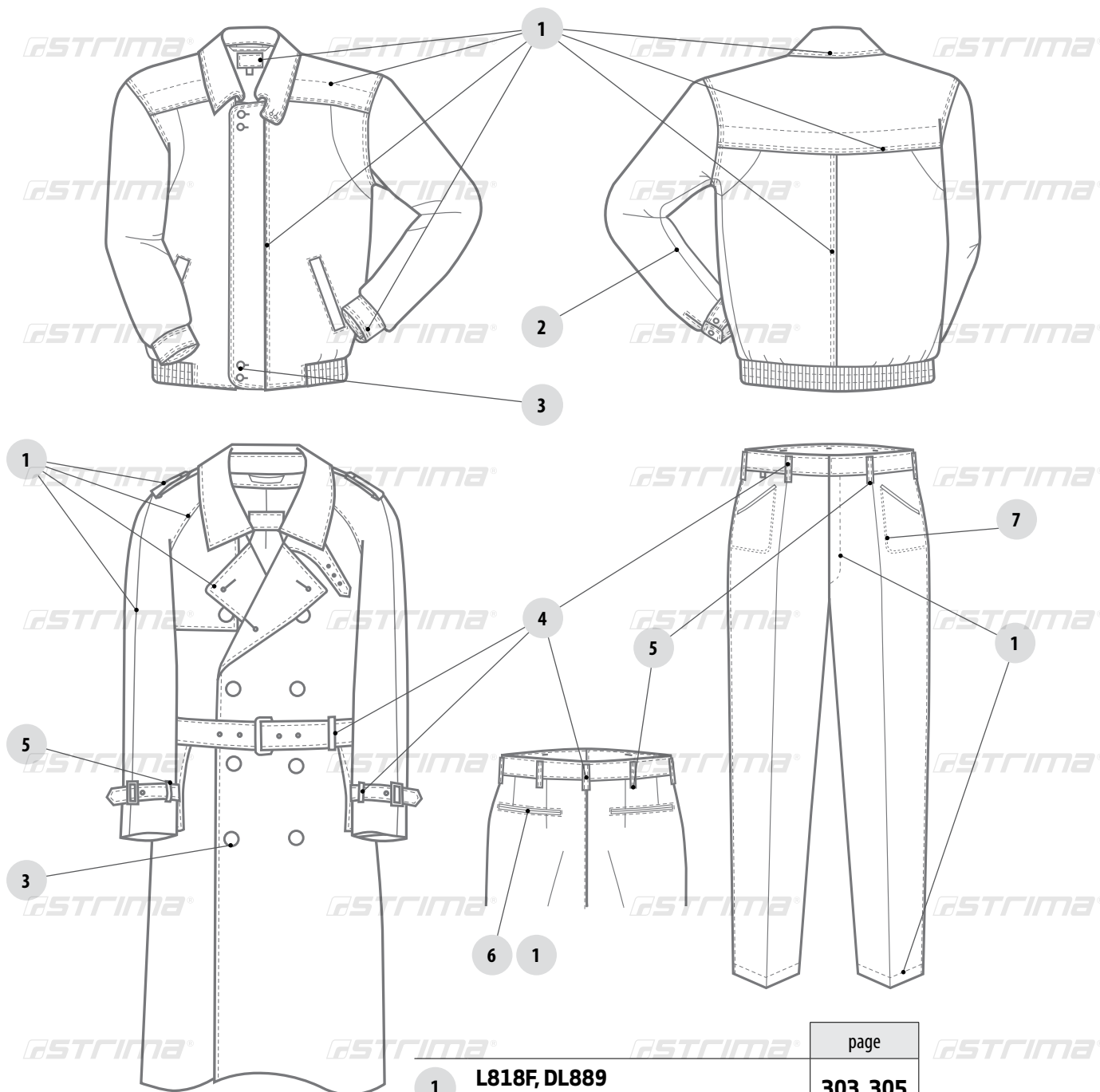
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1	<b>L818F, DL889</b> one needle lockstitch machine	<b>303, 305</b>
2	<b>737F, 747F, 737K, 747K</b> 3-thread overlock machines, F and K series	<b>280</b>
3	<b>747F</b> 4-thread overlock machines (TG)	<b>282</b>
4	<b>PK533-A, PK511</b> - button sewing machines <b>BH780</b> - buttonhole machine	<b>318, 317</b> <b>314</b>
5	<b>C007J, F007J</b> chainstitch machines	<b>287, 291</b>
6	<b>C007</b> - cylinder-bed chainstitch machine <b>F007</b> - flat-bed chainstitch machine <b>737F, 737K</b> - 3-thread overlock machines, F and K series	<b>287</b> <b>291</b> <b>280</b>

# Sportswear and knitwear



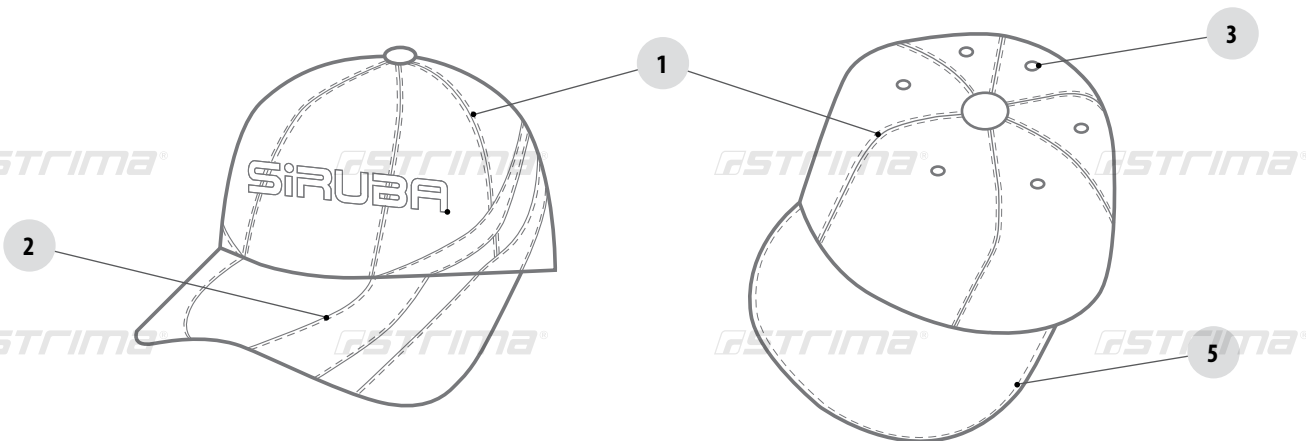
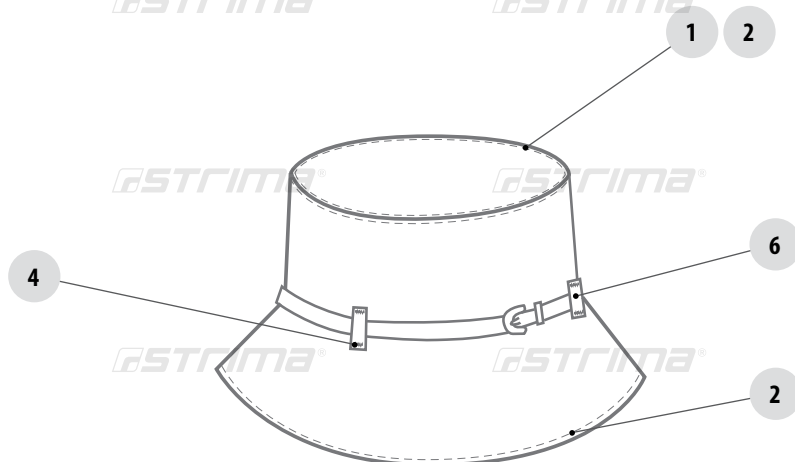
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1	<b>VC008</b> elastic waist band attaching machine	299
2	<b>PK533-B</b> bar tacking machine	318
3	<b>L818F, DL889</b> one needle lockstitch machine	303, 305
4	<b>737F, 747F, 737K, 747K</b> 3- and 4-thread overlock machines, F and K series	280

# Coats, jackets, trousers



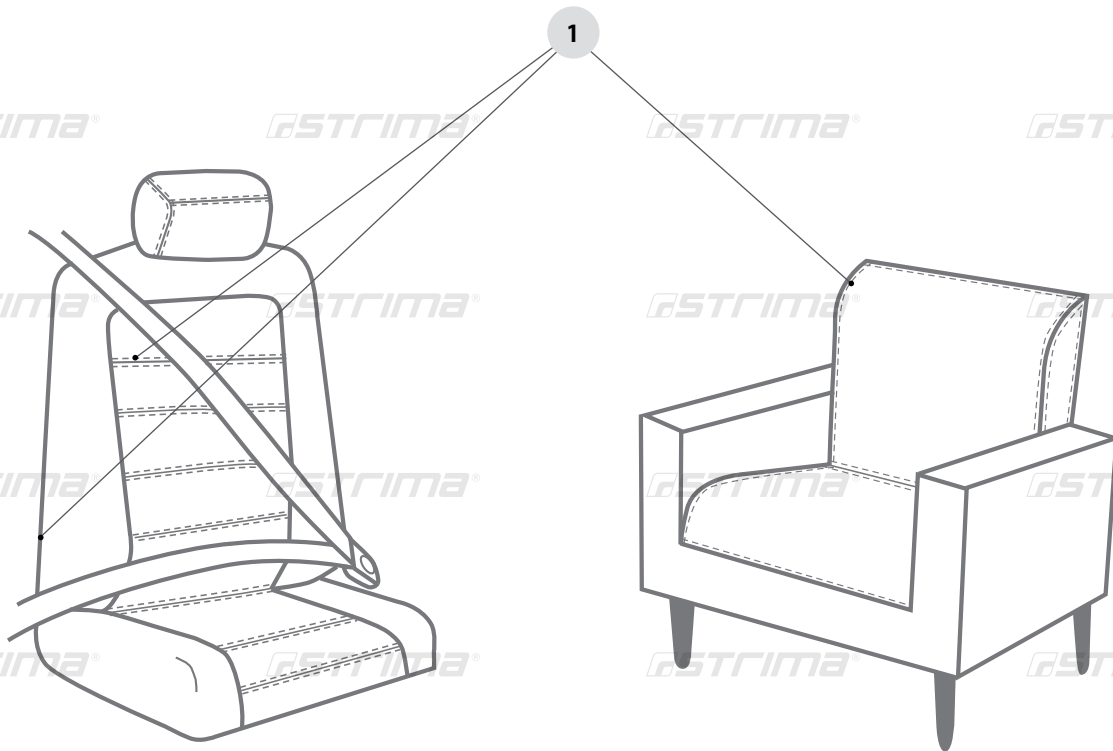
		page
1	<b>L818F, DL889</b> one needle lockstitch machines	<b>303, 305</b>
2	<b>737F, 737K</b> 3-thread overlock machines, F and K series	<b>280</b>
3	<b>PK533-A, PK511</b> - button sewing machines <b>BH780</b> - buttonhole machine	<b>318, 317</b> <b>314</b>
4	<b>HF008</b> 2-needle flat chainstitch machine	<b>300</b>
5	<b>PK533-B, PK533-D</b> bar tacking machine	<b>318</b>
6	<b>T828-42-127KL/C</b> two needle lockstitch machine for pocket welting	<b>306</b>
7	<b>757F</b> safety stitch machine with pocket sewing device	<b>283</b>

# Caps and hats



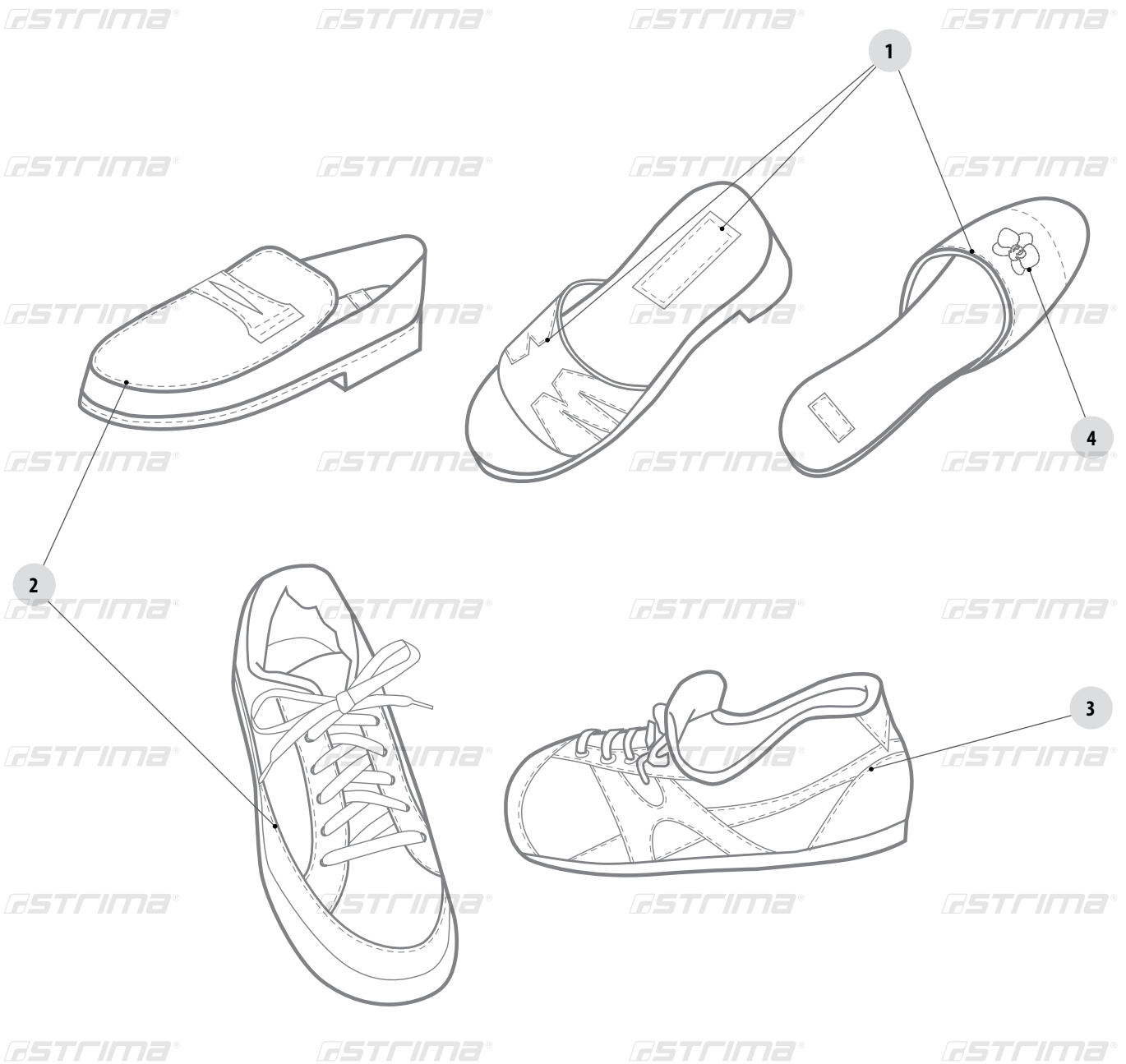
		page
1	<b>T828</b> two needle lockstitch machine	<b>306</b>
2	<b>L818F, DL889</b> one needle lockstitch machines	<b>303, 305</b>
3	<b>PK533-C</b> bar tacking machine	<b>318</b>
4	<b>PK533-D</b> bar tacking machine	<b>318</b>
5	<b>YF616, YF619</b> - lockstitch machines for heavy fabrics	<b>309, 310</b>
6	<b>HF008</b> 2-needle flat chainstitch machine	<b>300</b>

# Upholstery



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<b>1 L818F-H, DL889-H</b> one needle lockstitch machines	<b>303, 305</b>
<b>YF616, YF619</b> lockstitch machines with bottom and presser foot feed	<b>309, 310</b>

# Footwear



		page
1	<b>L818F-H, DL889-H</b> one needle lockstitch machines	<b>303, 305</b>
2	<b>P717 / P727</b> one and two needle post-bed lockstitch machines	<b>308</b>
3	<b>R718 / P728</b> one and two needle post-bed lockstitch machines	<b>308</b>
4	<b>PK588</b> electronic pattern sewing machine	<b>322</b>

# Leather



	page
1 <b>YF619</b> - lockstitch machine with bottom and presser foot feed <b>YC619</b> - cylinder-bed lockstitch machine with bottom and presser foot feed	310
2 <b>PK588</b> electronic pattern sewing machine (special bar tacking machine)	322
3 <b>P717 / P727, R718 / R728</b> post-bed lockstitch machines	308



# Overlocks

**747 F FT - 514 M - 2 - 2 4 DT**

**Thread quantity**

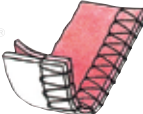
**Overlocks type**


<b>F</b>	universal
<b>FS</b>	small cylinder-bed
<b>K</b>	direct drive needle bar
<b>KD</b>	K + built-in servo motor

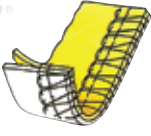
**Sewing mechanism**

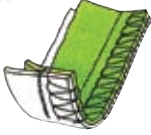
<b>UX</b>	differential bottom feed for heavy fabrics
<b>DFT</b>	differential bottom feed and front-top-feed
<b>DRT</b>	differential bottom feed and back-top-feed
<b>-</b>	differential bottom feed

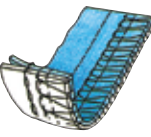
**Stitch type**

**504** 

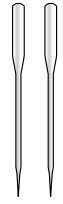
**512** 

**514** 

**516** 

**514 + 401** 

**Needle gauge (mm)**



**Overedging width**

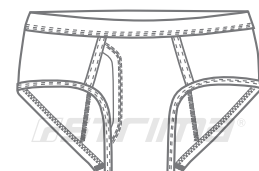
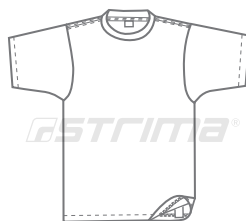
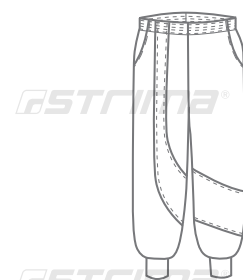
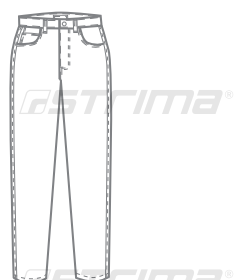
**Equipment**

**Foot type**

**Type of sewing fabrics**

<b>F</b>	fine
<b>L</b>	light
<b>M</b>	medium
<b>H</b>	heavy
<b>X</b>	very heavy

# Classic overlocks



## General applications

strimaTV  
watch film



3-thread






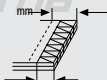






4-thread



5-thread



6-thread

Model											Additional equipment
737K-504M2-04	1	3	-	4	-	0.7-2	3.8	5.5	90	7.500	VT
737K-504M3-05	1	3	-	5	-	0.7-2	3.8	5.5	90	7.500	VT
747K-512M1-25	2	4	2	5	7	0.7-2	3.8	6.0	90	7.500	VT, CT
747K-514M2-24	2	4	2	4	6	0.7-2	3.8	6.0	90	7.500	VT, CT
757K-516L1-24	2	5	2	4	6	0.7-2	3.8	6.0	75	7.500	CT
757K-516L1-35	2	5	3	5	8	0.7-2	3.8	5.5	75	7.500	CT
757K-516M2-35	2	5	3	5	8	0.7-2	3.8	5.5	90	7.500	VT, CT
757K-516M2-55	2	5	5	5	10	0.7-2	3.8	6.0	90	7.500	VT, CT
757F-516H2-56	2	5	5	6	11	0.7-2	5.0	6.0	110	7.500	CT
767K-516M2-324	3	6	3x2	4	9	0.7-2	3.8	6.0	90	7.000	CT
767K-516M2-524	3	6	5x2	4	11	0.7-2	3.8	6.0	90	7.000	CT

see end of the chapter



## Hemstitch



Model											Additional equipment
737K-504M1-15	1	3	-	1.5	-	0.7-2	3.6	5.5	B-27	7.500	VT



## Elastic feeding



Model											Additional equipment
737F-504M2-04/LFC-2	1	3	-	4	-	0.7-2	3.6	5.5	B-27	7.000	LF-A, EC
747F-514M2-24/LFC-2	2	4	2	4	6	0.7-2	3.6	6	B-27	7.000	LF-A, EC



## Bonnet hemming



Model											Additional equipment
737F-504M2-04/TR	1	3	-	4	-	0.7-2	3.6	5.5	B-27	7.500	LF-A, EC



## Sewing up of initial stitch



**strimaTV**  
watch film

Model											Additional equipment
737F-504M5-04/BK	1	3	-	4	-	0.7-2	3.6	5.5	B-27	7.500	-
747F-514M5-23/BK	2	4	2	3	5	0.7-2	3.6	6.0	B-27	7.500	-



## Spaghetti sewing

strimaTV  
watch film



Model										Additional equipment	
737F-504M2-04/WR/LF-B	1	3	-	-	-	0.7-2	3.6	5.5	80	7.500	-



## Tape inserting



Model										Additional equipment	
747F-514M2-24/TG	2	4	2	4	6	0.7-2	3.6	6.0	80	7.500	EC



## Gathering



Model										Additional equipment	
747F-514H4-24/GA	2	4	2	4	6	0.8-3	3.2	6.0	80	7.500	EC, CT
757F-516H4-35/GA	2	5	3	5	8	0.8-3	3.2	5.5	90	6.500	
757F-516H4-55/GA	2	5	5	5	10	0.8-3	3.2	5.5	90	6.500	



## Pocket sewing



Model										Additional equipment	
757F-516M2-35/PS	2	5	3	5	8	0.7-2	3.6	6.0	90	7.000	EC
757F-516M2-55/PS	2	5	5	5	10	0.7-2	3.6	6.0	90	7.000	EC



## Pocket binding



Model											Additional equipment
757F-401M2-50/TA	2	4	5	-	-	0.7-2	3.6	6.0	B-27	7.000	EC



## Sewing heavy materials (jeans, working clothes)

strimaTV watch film



Model											Additional equipment
757UX-516X2-56	2	5	5	6	11	0.7-1.4	5.0	6.0	B-27	7.000	CT



## Front-top-feed




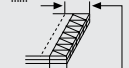







Model											Additional equipment
747DFT-514M2-24	2	4	2	4	6	0.7-2	3.6	6.0	90	5.000	DT
747DFT-514H4-24	2	4	2	4	6	0.7-2	3.6	6.0	110	5.000	DT
757DFT-516M2-35	2	5	3	5	8	0.7-2	3.6	6.0	90	5.500	DT
757DFT-516H4-35	2	5	3	5	8	0.7-2	3.6	6.0	110	5.000	DT
757DFT-516M2-56	2	5	5	6	11	0.7-2	3.6	6.0	90	5.500	DT
757DFT-516H4-56	2	5	5	6	11	0.7-2	3.6	6.0	110	5.000	DT
757DFT-516H4-35/GB	2	5	3	5	8	0.7-2	3.6	6.0	110	5.000	PB/DT
757DFT-516H4-56/GB	2	5	5	6	11	0.7-2	3.6	6.0	110	5.000	PB/DT






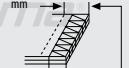





## Front-back-feed



Model											Additional equipment
				mm	mm		mm	mm	B-27	Sewing speed (max.)	
<b>747DRT-514M2-24</b>	2	4	2	4	6	0.7-2	3.6	6.0	90	5.500	DT
<b>757DRT-516M2-35</b>	2	5	3	5	8	0.7-2	3.6	6.0	90	5.500	DT
<b>757DRT-516M2-56</b>	2	5	5	6	11	0.7-2	3.6	6.0	90	5.500	DT

## Overlocks with small cylinder-bed



Model											Additional equipment
				mm	mm		mm	mm	B-27	Sewing speed (max.)	
<b>737FS-504M2-04</b>	1	3	-	4	-	0.7-2	3.6	6.5	90	6.500	VT, LFC-2S
<b>747FS-514M2-24</b>	2	4	2	4	6	0.7-2	3.6	5.5	90	6.500	
<b>737FS-504M2-04</b>	1	3	-	4	-	0.7-2	3.6	6.5	90	5.500	LF-D1, LF-D3
<b>747FS-514M2-24</b>	2	4	2	4	6	0.7-2	3.6	5.5	90	5.500	
<b>737FS-505F1-04</b>	1	3	-	4	-	0.7-2	3.6	5.5	65	6.500	ESS, VT

# Additional equipment

## CT/DT

Horizontal pneumatic type chain cutter



## VT

Vertical pneumatic type chain cutter



## EC

Electric type tape cutter



## ESS

Electric controlled hemmer



## LFC-2

Mechanic type elastic feeding device **LFC-2S** – for small cylinder-bed



## GA

Gathering device **GB** – for DFT machine



## PS

Pocket sewing device



## TA

Pocket welting device



## TR

Thread tension regulator



## TG

Tape inserting device



## LF-D1

Programmable elastic metering device

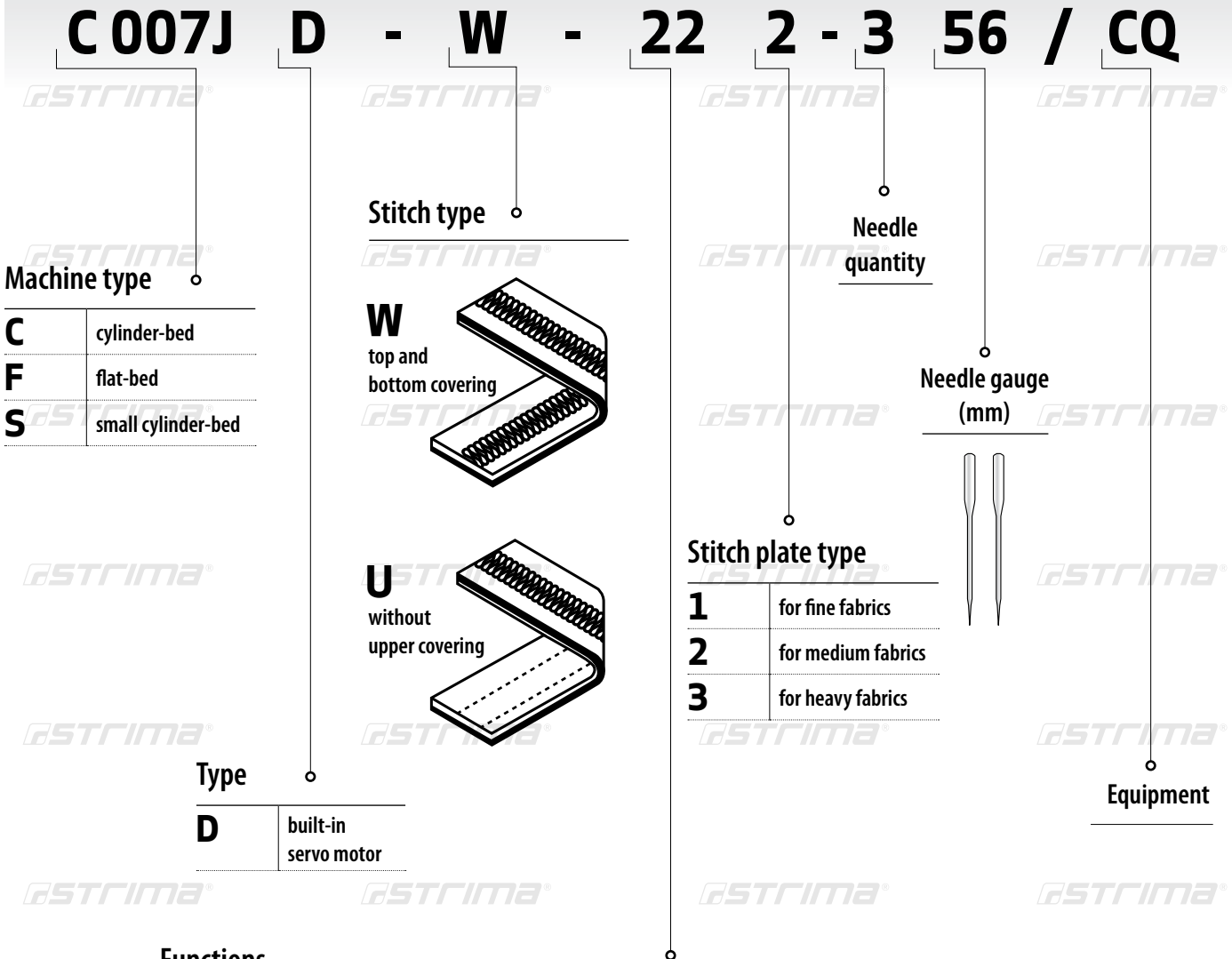


## LF-D3

Multi-section programmable elastic metering device



# Coverstitch machines

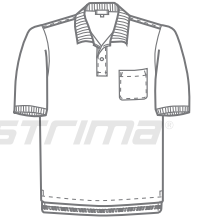
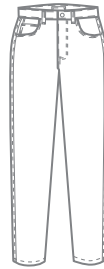
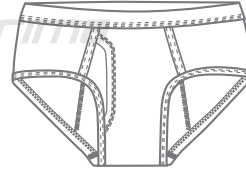


**Functions**

<b>12</b>	for general applications	<b>61</b>	belt-loop sewing
<b>16</b>	for sewing heavy fabrics	<b>71</b>	for french stitch
<b>22</b>	hemming	<b>72</b>	pocket hemming
<b>32</b>	covering over overlock seams	<b>82</b>	left-side trimmer
<b>52</b>	elastic feeding	<b>92</b>	4-needle flat stitch



# Cylinder-bed coverstitch machines



## General application

strimaTV  
watch film



Model							UY 128 GAS		Additional equipment
C007J-W122-240/CH *	2	4	4.0	1.4	1:03	5	80	6.000	CLA, UTR, CLA / UTP, UTP, UTS, CLA / UTQ, UTQ, CLA / UTR, CLA / UTS
C007J-W122-248/CH *	2	4	4.8						
C007J-W122-356/CH *	3	5	5.6	3.6	1:29	5	80	6.000	
C007J-W122-364/CH *	3	5	6.4						
C007J-W162-240/CH	2	4	2.4	1.4	1:03	5	100	6.000	
C007J-W162-356/CH	3	5	5.6	3.6	1:29				
C007J-W162-364/CH	3	5	6.4						

\* available also in D version with built-in servo motor

see  
end of the  
chapter



## Hemming

CQ



Model							UY 128 GAS		Additional equipment
C007J-W222-240/CQ	2	4	4.0	1.4	1:03	5	80	6.000	CLA
C007J-W222-248/CQ	2	4	4.8						
C007J-W222-356/CQ	3	5	5.6	3.6	1:29	5	80	6.000	
C007J-W222-364/CQ	3	5	6.4						



# Covering over overlock seams



▶ **strimaTV**  
watch film

CC - for 4-thread stitch (medium fabrics)

CE - for 3-thread stitch (medium fabrics)

Model							UY 128 GAS		Additional equipment
C007J-W322-356/CC *	3	5	5.6	1.4	1:03	5	80	6.000	CLA, UTP, UTG, UTR, UTS, CLA / UTP, CLA / UTG, CLA / UTR, CLA / UTS
C007J-W322-364/CC *	3	5	6.4	3.6	1:29				
C007J-W322-356/CE *	3	5	5.6	1.4	1:03	5	80	6.000	
C007J-W322-364/CE *	3	5	6.4	3.6	1:29				

\* available also in D version with built-in servo motor



# Elastic feeding

**FE**

electric type  
elastic feeding device

**FFC**

mechanic type elastic feeding device

**CR**

right-side trimmer with suction

Model							UY 128 GAS		Additional equipment
C007J-W512-232/FE	2	4	3.2	1.4	1:03	5	80	4.500	CL, CL / LF-A, LF-A
C007J-W512-240/FE	2	4	4.0		1:29				
C007J-W512-356/FE	3	5	5.6	3.6	1:29				
C007J-W512-364/FE	3	5	6.4	1.4	1:03	5	80	4.500	CL, CL / LF-A, LF-A
C007J-W512-232/FFC	2	4	3.2		1:29				
C007J-W512-240/FFC	2	4	4.0	3.6	1:29				
C007J-W512-356/FFC	3	5	5.6	1.4	1:03	5	80	4.500	CL, CL / LF-A, LF-A
C007J-W512-364/FFC	3	5	6.4		1:29				
C007J-W522-356/FE/CR	3	5	5.6	3.6	1:29	5	80	4.500	
C007J-W522-364/FE/CR	3	5	6.4	1.4	1:03	5	80	4.500	CL, CL / LF-A, LF-A
C007J-W522-356/FFC/CR	3	5	5.6		1:29				
C007J-W522-364/FFC/CR	3	5	6.4	3.6	1:29	5	80	4.500	



## Elastic metering with folding

CFE - electric  
CFC - mechanic

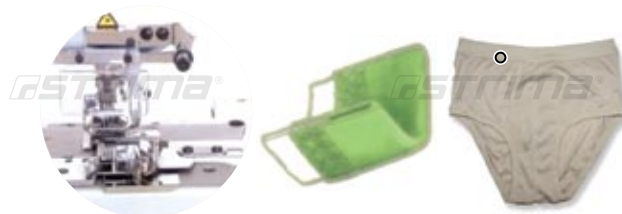


Model							UY 128 GAS		Additional equipment
C007J-W542-356/CFC	3	5	5.6	1.4	1:03				
C007J-W542-364/CFC	3	5	6.4	}	}	5	80	6.000	CL
C007J-W542-356/CFE	3	5	5.6						
C007J-W542-364/CFE	3	5	6.4	3.6	1:29				



## Elastic waist band attaching

CZP - manually controlled hemmer  
CZ - pneumatic controlled hemmer



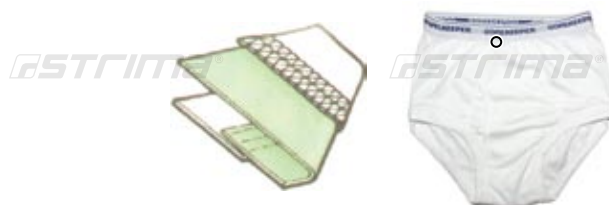
Model							UY 128 GAS		Additional equipment
C007J-W152-356/CZ/CLA/UTP/RLQ *	3	5	5.6	1.4	1:03				
C007J-W152-364/CZ/CLA/UTP/RLQ *	3	5	6.4	}	}	5	80	6.000	CLA, CLA / RLQ, RLQ
C007J-W152-356/CZP	3	5	5.6						
C007J-W152-364/CZP	3	5	6.4	3.6	1:29				

\* available also in D version with built-in servo motor



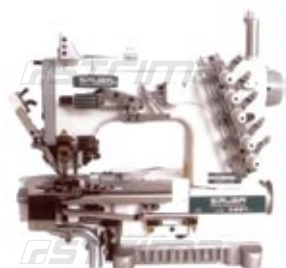
## Elastic waist band attaching

CX - opened guide



Model							UY 128 GAS		Additional equipment
C007J-W532-232/CX/CR/UTP *	2	4	3.2	1.4	1:03				
C007J-W532-356/CX/CR/UTP *	3	5	5.6	}	}	5	80	4.500	CL, RLP, CL / RLP
C007J-W532-364/CX/CR/UTP *	3	5	6.4						

\* available also in D version with built-in servo motor



## Folding with elastic feeding

**CY**



elastic feeding device

**CRL**



left-side trimmer



Model							UY 128 GAS		Additional equipment
<b>C007J-W822-248/CRL/CY *</b>	2	4	4.8	1.4	1:03			4.500	CL, CL / RL, RL / UTQ, RL, CL / UTP, CL / RL / UTP UTP, CL / UTQ, CL / RL / UTQ UTQ, RL / UTP
<b>C007J-W822-356/CRL/CY *</b>	3	5	5.6	}	}	5	80		
<b>C007J-W822-364/CRL/CY *</b>	3	5	6.4	3.6	1:29				

\* available also in D version with built-in servo motor



## Pneumatic controlled folding

**CHP** - folder



Model							UY 128 GAS		Additional equipment
<b>C007J-W812-248/CRL/CHP *</b>	2	4	4.8	1.4	1:03			4.500	CL, CL / RL, RL / UTQ, RL, CL / UTP, CL / RL / UTP UTP, CL / UTQ, CL / RL / UTQ UTQ, RL / UTP
<b>C007J-W812-356/CRL/CHP *</b>	3	5	5.6	}	}	5	80		
<b>C007J-W812-364/CRL/CHP *</b>	3	5	6.4	3.6	1:29				

\* available also in D version with built-in servo motor

## Additional equipment



**UTP**  
pneumatic top and bottom  
thread trimmer



**UTQ**  
pneumatic bottom thread  
trimmer



**UTR**  
electric top and bottom  
thread trimmer



**UTS**  
electric bottom thread  
trimmer



**CL (CLA)**  
puller

# Flat-bed coverstitch machines



## General application

▶ **strimaTV**  
watch film



Model									Additional equipment
F007J-W122-240/FHA *	2	4	4.0	1.2	1:05	5	90	6.000	FV, UTG, UTJ, UTH, UTK
F007J-W122-248/FHA *	2	4	4.8						
F007J-W122-356/FHA *	3	5	5.6	4.0	1:1.3	5	110	6.000	
F007J-W122-364/FHA *	3	5	6.4						
F007J-W162-356/FHA *	3	5	5.6	1.2 ~ 4.0	1:05 ~ 1:1.3	5	110	6.000	

\* available also in D version with built-in servo motor



## Hemming

▶ **strimaTV**  
watch film

**FQ**  
hemmer



Model									Additional equipment
F007J-W222-232/FQ	2	4	3.2	1.2	1:05	5	90	6.000	FAC, FEC
F007J-W222-240/FQ	2	4	4.0						
F007J-W222-248/FQ	2	4	4.8	4.0	1:1.3	5	90	6.000	
F007J-W222-356/FQ	3	5	5.6						
F007J-W222-364/FQ	3	5	6.4	4.0	1:1.3	5	90	6.000	



## French stitch sewing

**FSR**  
french stitch  
device



Model									Additional equipment
F007J-U712-264/FSR	2	4	6.4	1.2 4.0	1:05 1:1.3	5	100	6.000	FV



## Decorative convex stitch (affected crease)

FP device



Model									Additional equipment
F007J-U122-232/FP*	2	3	3.2	1.2 } 4.0	1:0.5 } 1:1.3	5	UY 128 GAS 80	6.000	FV, UTH, UTK

\* available also in D version with built-in servo motor



## Hemming with elastic feeding

FFP - hemming and elastic feeding  
FFD - hemming and elastic feeding with metering



Model									Additional equipment
F007J-W222-240/FFD	2	4	4.0	1.2 }	1:0.5 }	5	80	4.500	LF-A, FEC, FEC / LF-A, FAC, FAC / LF-A
F007J-W222-248/FFD	2	4	4.8						
F007J-W222-356/FFD	3	5	5.6	4.0	1:1.3				
F007J-W222-364/FFD	3	5	6.4						
F007J-W222-240/FFP	2	4	4.0	1.2 }	1:0.5 }	5	80	6.000	
F007J-W222-248/FFP	2	4	4.8						
F007J-W222-356/FFP	3	5	5.6	4.0	1:1.3				
F007J-W222-364/FFP	3	5	6.4						



## flat-bed chainstitch machine for belt-loop

FBP belt-loop folder



Model									Additional equipment
F007J-U612-256/FBP	2	3	5.6	1.2 }	1:0.5 }	5	110	6.000	FEC, LF-A, FEC / LF-A
F007J-U612-264/FBP	2	3	6.4	4.0	1:1.3				



## Folding and tape sewing

FSP  
device



Model							UY 128 GAS		Additional equipment
F007J-U712-264/FSP	2	4	6.4	1.2 } 4.0	1:0.5 } 1:1.3	5	100	6.000	FEC, LF-A, FEC / LF-A

## Elastic feeding

strimaTV  
watch film



FE  
electric type elastic feeding device



FFC  
mechanic type elastic feeding device



FR  
right-side trimmer



Model							UY 128 GAS		Additional equipment
F007J-W522-232/FE/FR	2	4	3.2	1.2	1:0.5	5	80	4.500	LF-A, FAC, FEC, FEC / LF-A
F007J-W522-240/FE/FR	2	4	4.0						
F007J-W522-248/FE/FR	2	4	4.8	} 4.0	}	5	80	4.500	
F007J-W522-356/FE/FR	3	5	5.6						
F007J-W522-364/FE/FR	3	5	6.4	4.0	1:1.3	5	80	4.500	
F007J-W522-232/FFC/FR	2	4	3.2						
F007J-W522-240/FFC/FR	2	4	4.0	} 4.0	}	5	80	4.500	
F007J-W522-248/FFC/FR	2	4	4.8						
F007J-W522-356/FFC/FR	3	5	5.6	4.0	1:1.3	5	80	4.500	
F007J-W522-364/FFC/FR	3	5	6.4						
F007J-W512-240/FE	2	4	4.0	1.4	1:0.5	5	80	4.500	LF-A, FAC, FEC, FEC / LF-A
F007J-W512-248/FE	2	4	4.8						
F007J-W512-356/FE	3	5	5.6	} 3.6	}	5	80	4.500	
F007J-W512-364/FE	3	5	6.4						
F007J-W512-240/FFC	2	4	4.0	1.4	1:0.5	5	80	4.500	
F007J-W512-248/FFC	2	4	4.8						
F007J-W512-356/FFC	3	5	5.6	} 3.6	}	5	80	4.500	
F007J-W512-364/FFC	3	5	6.4						

## Covering over overlock seams



FDC



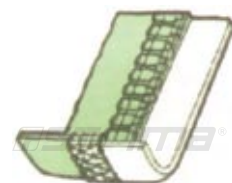
FDE



Model							UY 128 GAS		Additional equipment
F007J-W322-356/FDC	3	5	5.6	1.2	1:0.5				FV, UTG, UTH, UTJ, UTK
F007J-W322-364/FDC	3	5	6.4	}	}	5	80	6.000	
F007J-W322-356/FDE	3	5	5.6	4.0	1:1.3				



## 4-needle sewing for pleat sewing



Model							UY 128 GAS		Additional equipment
F007J-W922-456/FW *	4	6	5.6	1.2	1:0.5	5	70	6.000	FV, UTG
F007J-W922-460/FW *			6.0	}	}				
F007J-W922-464/FW *			6.4	4.0	1:1.3				

\* available also in D version with built-in servo motor



## Pocket hemming











Model							UY 128 GAS		Additional equipment
F007J-W722-388/FY	3	7	8.8	1.2 4.0	1:0.5 1:1.3	5	90	6.000	FV





## Decorative hemming



Model				 mm		 mm	 UY 128 GAS	 Sewing speed (max.)	Additional equipment
F007J-W222-248-4/FSM	3	8	4.8 / 4	1.2	1 : 0.5	5	110	3.800	FA
F007J-W222-364-4/FSM	4	9	6.4 / 4	4.0	1 : 1.3				

## Additional equipment



**FV**

pneumatic trimming device



**LF-A**

electric tape feeding device



**UTG**

pneumatic top and bottom thread trimmer



**UTH**

pneumatic bottom thread trimmer



**UTJ**

electric top and bottom thread trimmer



**UTK**

electric bottom thread trimmer



**FEC**

electric tape cutting device



**FAC**

pneumatic tape cutting device

# Small cylinder-bed coverstitch machine



**W122 - general application**  
**W922 - 4-needle flat stitch**



Model							Needle system		Additional equipment
S007K-W122-240/PCH *	2	4	4.0	1.4	1:0.6	W:5	UY 128 GAS 80	4.500	W: UTT UTX U: UTU UTY PCH WP
S007K-W122-248/PCH *	2	4	4.8	}	}	W:5			
S007K-W122-356/PCH *	3	5	5.6						
S007K-W122-364/PCH *	3	5	6.4	3.6	1:1.6	U:7			
S007K-W922-456/CW	4	6	5.6	1.4	0.8:1	W:5	MY 1014 B 80	4.500	
S007K-W922-460/CW	4	6	6.0	}	}	W:5			
S007K-W922-464/CW	4	6	6.4						

\* available also in D version with built-in servo motor



**Covering over  
overlock seams**

**PCD - for 3-thread stitch (fine fabrics)**  
**PCE - for 3-thread stitch (medium fabrics)**



Model							UY 128 GAS		Additional equipment
S007K-W322-240/PCD *	2	4	4.0	1.4	1:0.6	W:5	80	4.500	W: UTT UTX U: UTU UTY PCD, WP
S007K-W322-248/PCD *	2	4	4.8	}	}	W:5			
S007K-W322-356/PCD *	3	5	5.6						
S007K-W322-364/PCD *	3	5	6.4	3.6	1:1.6	U:7			
S007K-W322-240/PCE *	2	4	4.0	1.4	1:0.6	W:5	80	4.500	W: UTT UTX U: UTU UTY PCD, WP
S007K-W322-248/PCE *	2	4	4.8	}	}	W:5			
S007K-W322-356/PCE *	3	5	5.6						
S007K-W322-364/PCE *	3	5	6.4	3.6	1:1.6	U:7			

\* available also in D version with built-in servo motor

## Additional equipment



**UTT**

pneumatic thread trimmer



**UTU**

pneumatic bottom thread trimmer



**UTX**

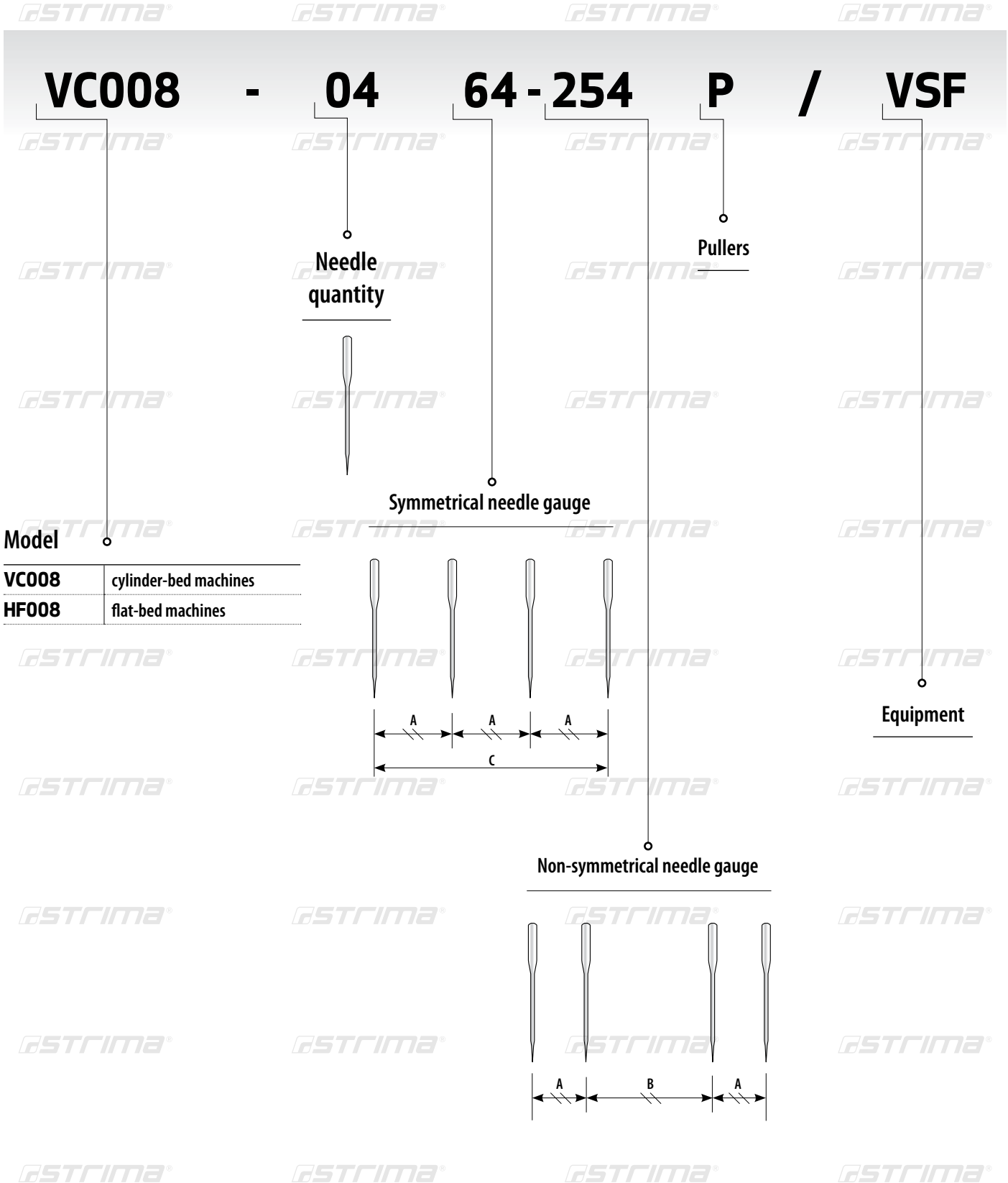
electric top and bottom thread trimmer



**UTY**

electric bottom thread trimmer

# Multineedle chainstitch special machines









# Multineedle chainstitch machines

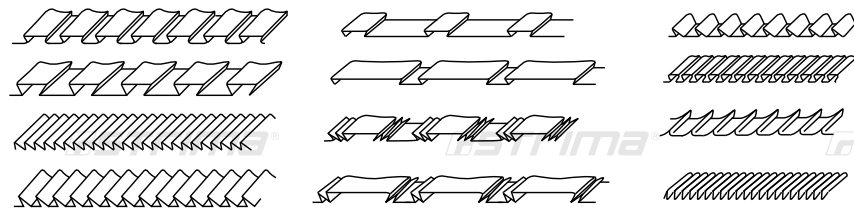


Model						UV 113	
VC008-04064P	4	8	3/4"	1.4—3.6	12	90	4.500
VC008-04085P	4	8	1"	1.4—3.6	12	90	4.500
VC008-04095P	4	8	1 1/8"	1.4—3.6	12	90	4.500
VC008-04127P	4	8	1 1/2"	1.4—3.6	12	90	4.500
VC008-12048P	12	24	3/16"	1.4—3.6	12	90	4.500
VC008-12064P	12	24	1/4"	1.4—3.6	12	90	4.500
VC008-13032P	13	24	1/8"	1.4—3.6	12	90	4.500
VC008-17032P	17	24	1/8"	1.4—3.6	12	90	4.500
VC008-21032P	21	24	1/8"	1.4—3.6	12	90	4.500
VC008-23032P	23	24	1/8"	1.4—3.6	12	90	4.500

# Pleating, ruffling etc.









Model						UV 113	
VC008-02064P/VMR	2	4	1/4"	1.4—3.6	12	90	1.000

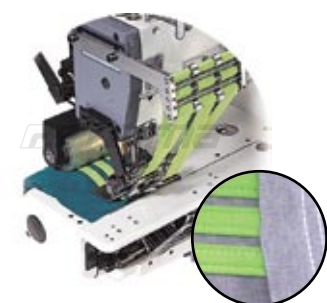








# Sewing on front shirt's selvage



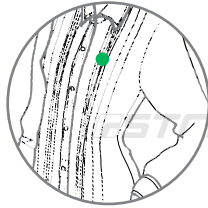
Model						UV 113	
VC008-0448-254P/VSF	4	8	3/16" - 1" - 3/16"	1.4—3.6	12	90	4.500
VC008-0464-191P/VSF	4	8	1/4" - 3/4" - 1/4"	1.4—3.6	12	90	4.500
VC008-0464-254P/VSF	4	8	1/4" - 1" - 1/4"	1.4—3.6	12	90	4.500







# Sewing on stripes



Model						UV 113	
VC008-06048P/VPL	6	12	3/16"	1.4—3.6	12	90	4.000
VC008-06064P/VPL	6	12	1/4"	1.4—3.6	12	90	4.000






# Pleats arranging and sewing



Model				 mm	 mm	UY 113	 Sewing speed (max.)
VC008-12048P/VPT	12	24	3/16"	1.4 — 3.6	12	90	2.500
VC008-12064P/VPT	12	24	1/4"	1.4 — 3.6	12	90	2.500

# Elastic attaching









Model				 mm	 mm	UY 113	 Sewing speed (max.)
VC008-04064P/VWL	4	8	3/4"	1.4 — 3.6	12	90	4.000
VC008-04085P/VWL	4	8	1"	1.4 — 3.6	12	90	4.000
VC008-04095P/VWL	4	8	1 1/8"	1.4 — 3.6	12	90	4.000
VC008-04106P/VWL	4	8	1 1/4"	1.4 — 3.6	12	90	4.000
VC008-04127P/VWL	4	8	1 1/2"	1.4 — 3.6	12	90	4.000
VC008-12048P/VWL	12	24	3/16"	1.4 — 3.6	12	90	4.000
VC008-12064P/VWL	12	24	1/4"	1.4 — 3.6	12	90	4.000



strimaTV  
watch film






# Elastic thread shirring



Model				 mm	 mm	UY 113	 Sewing speed (max.)
VC008-12048P/VPQ	12	24	3/16"	1.4 — 3.6	12	90	4.000
VC008-12064P/VPQ	12	24	1/4"	1.4 — 3.6	12	90	4.000

# Shirring



Model						Needle system	Sewing speed (max.)
VC008-12048P/VSM	12	48	3/16"	1.4 — 3.6	12	DVx57 110	2.000
VC008-12064P/VSM	12	48	1/4"	1.4 — 3.6	12	DVx57 110	2.000
VC008-12048P/VSQ	12	36	3/16"	1.4 — 3.6	12	DV-K25 130	2.000
VC008-12064P/VSQ	12	36	1/4"	1.4 — 3.6	12	DV-K25 130	2.000







**VSQ** - elastic thread shirring device  
**VSM** - thread shirring device



## Multineedle chainstitch flat machines

### French stitch







Model					Needle system	Sewing speed (max.)
HF008-02064P/HHD	2	4	1/4"	1.8 — 3.6	fine fabrics UY 128 GAS 100	4.200
HF008-03064P/HTF	3	6	1/4"	1.8 — 3.6	heavy fabrics 149x5 140	4.200



### Flat-bed chainstitch machine for tape binding





**strimaTV**  
watch film

Model					Needle system	Sewing speed (max.)
HF008-0464-254P/HPR	4	8	1/4" - 1" - 1/4"	1.8 — 3.6	TV X5 140	4.200



### Flat bed chainstitch machine for belt-loop seaming



Model					Needle system	Sewing speed (max.)
HF008-02056/FBQ	2	4	7/32"	1.8 — 3.6	UY 128 GAS 80	4.200
HF008-02064/FBQ	2	4	1/4"	1.8 — 3.6	UY 128 GAS 100	4.200

**FBQ** - even knives

optional **HTC** - device for cutting belt-loops according to length

**strimaTV**  
watch film

# Two needle zigzag (picoting) chainstitch machine

**Z008**

Model

-

**2**

Needle quantity

**48**

Needle gauge (mm)








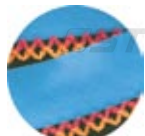
**Q**

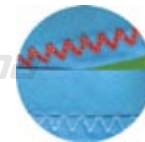
Stitch type (see table)



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Model			 mm	 mm (max)		 Needle system	 Sewing speed (max.)	Stitch type
Z008-248Q	2	4	3.7	1	7	UY 163	3.500	



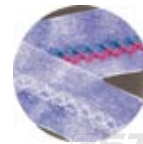
P



W



X



Y



# Lockstitch machines

**L818F - R M 1 - 48 - 1 3**

Model ○

<b>L818F</b>	High speed one needle lockstitch machine
<b>L918</b>	Advance type high speed one needle lockstitch machine

Type of fabrics ○

<b>L</b>	light
<b>M</b>	medium
<b>H</b>	heavy

trimming width ○

1 - control panel ○



0 - without panel

Machine type ○

<b>R</b>	side trimmer
<b>N</b>	needle feed

Hook ○

<b>1</b>	standard
<b>2</b>	big hook
<b>3</b>	hook which doesn't require lubrication
<b>4</b>	special vertical hook

Function

	0	1	2	3
automatic thread trimmer	●	●	●	●
bar tacking	●	●	●	●
wiper	-	●	-	●
automatic foot lifter	-	-	●	●



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L818F-M1-13 kpl.



# 1-needle lockstitch machines



Model	mm	mm		Hook type	Needle arm stroke	Needle system	Sewing speed (max.)	Functions				
		Manual lifter	Knee lifter									
L818F-M1 / L918-M1	5	5.5	13	1	30.7	16x231	5.000	-	-	-	-	-
L818F-H1 / L918-H1	6	5.5	13	1/2	35	135x5	4.000	-	-	-	-	-
L818F-L1-03 / L918-L1-03	4	5.5	13	1	29	88x1	4.000	•	•	•	•	-
L818F-L1-13 / L918-L1-13*	4	5.5	13	1	29	88x1	4.000	•	•	•	•	L-600 / L-900
L818F-M1-03 / L918-M1-03	5	5.5	13	1	30.7	16x231	5.000	•	•	•	•	-
L818F-M1-13 / L918-M1-13*	5	5.5	13	1	30.7	16x231	5.000	•	•	•	•	L-600 / L-900
L818F-H1-03 / L918-H1-03	6	5.5	13	1/2	35	135x5	4.000	•	•	•	•	-
L818F-H1-13 / L918-H1-13*	6	5.5	13	1/2	35	135x5	4.000	•	•	•	•	L-600 / L-900

\*L918 equipped with L-900 control panel



automatic foot lifter



additional bar tacking button

# One needle lockstitch machine with side trimmer



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Model	mm	mm		Hook type	Needle arm stroke	Sewing speed (max.)	Needle system	Sewing speed (max.)	Functions				
		Manual lifter	Knee lifter						Scissors	Trimmer	Auto	Stitch selector	
L818F-RM1-32	5	5.5	13	1	30.7	3.2	16x231	4.500	-	-	-	-	-
L818F-RM1-48	5	5.5	13	1	30.7	4.8	16x231	4.500	-	-	-	-	-
L818F-RM1-64	5	5.5	13	1	30.7	6.4	16x231	4.500	-	-	-	-	-
L818F-RM1-48-13	5	5.5	13	1	30.7	4.8	16x231	4.500	●	●	●	●	L-600

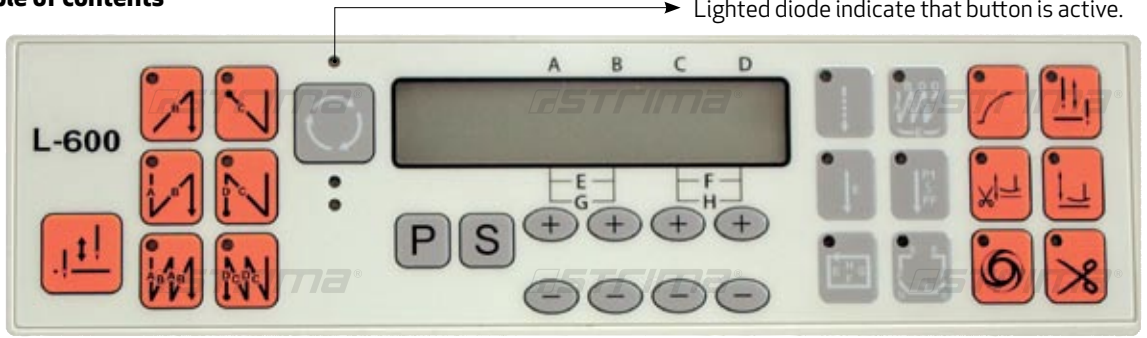


# One needle lockstitch machine with needle feed

Model	mm	mm		Hook type	Needle arm stroke	Needle system	Sewing speed (max.)	Functions				
		Manual lifter	Knee lifter					Scissors	Trimmer	Auto	Stitch selector	
L818F-NM1	4.0	5.5	13	1	30.7	16x231	4.500	-	-	-	-	-
L818F-NH1	4.5	5.5	13	1	30.7	135x5	4.000	-	-	-	-	-
L818F-NM1-13	4.0	5.5	13	1	30.7	16x231	4.500	●	●	●	●	L-600
L818F-NH1-13	4.5	5.5	13	1	30.7	135x5	4.000	●	●	●	●	L-600

# L-600 L-900

control panel for Siruba lockstitch machines



- needle positioning - top/bottom
- "partial" bar tacking
- starting bar tacking
- double starting bar tacking
- "partial" bar tacking
- final bar tacking
- double final bar tacking
- passing through programming menu
- P turning on the parameters - enter in the parameters
- S enter in parameter and accepting its merit
- manual sewing without program
- single segment programming
- programming quantity of stitches for rectangle sewing
- multiple bar tacking program (1-9 times)
- segments programming (max 12)
- sewing programming by button pattern
- disconnection of slow start
- disconnection of foot lifter, thread cutting after end of sewing cycle
- automatic sewing of a section after single pedal pressing
- selection of top or bottom needle's position, after machine stop
- turning on foot lifter after each machine stop
- automatic thread cutting

## DL889

Model

## M

Type of material

<b>L</b>	light
<b>M</b>	medium
<b>H</b>	heavy

## 1

Lubrication

<b>1</b>	long circulation
<b>2</b>	short circulation

## 3

Functions

	0	1	2	3
automatic thread cutting	•	•	•	•
bar-tacking	•	•	•	•
wiper	-	•	-	•
automatic thread lifter	-	-	•	•



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### One needle lockstitch machine with integrated energy-saving servo motor

Model	mm	mm		Needle arm stroke	Needle system	Sewing speed (max.)	Functions					C-60M
		Manual lifter	Knee lifter									
DL889-M2-3	5	6	16	31	16x231	5.000	•	•	•	•		C-60M
DL889-H1-3	5	6	16	35	135x5	4.500	•	•	•	•		C-60M

# Two needle lockstitch machines

**T828 - 42 - 064 M L / C**

**Model**      **Machine type**      **Type of material**      **Functions**

<b>42</b>	needle feed, standard hook	<b>L</b>	light		automatic thread cutting
<b>45</b>	needle feed, standard hook, split needles	<b>M</b>	medium		bar-tacking
<b>47</b>	bottom feed, standard hook	<b>H</b>	heavy		wiper
<b>48</b>	bottom feed, standard hook, split needles				automatic foot lifter
<b>72</b>	bottom feed, big hook				control panel
<b>75</b>	bottom feed, big hook, split needles				

**Needle gauge (mm)**

<b>032</b>	3.2
<b>048</b>	4.8
<b>064</b>	6.4

**Hook**

<b>L</b>	without bobbin
<b>-</b>	with bobbin



## Two needle lockstitch machine

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Model	T828-42			T828-45		T828-47	T828-48	T828-72		T828-75	
Type of sewing fabrics	L light	M medium	H heavy	M medium	H heavy	L light	L light	M medium	H heavy	M medium	H heavy
Sewing speed (max.)	4.000	4.000	3.000	4.000	3.000	4.000	4.000	4.000	3.000	4.000	3.000
mm	4	4	5	4	5	4	4	4	5	4	5
Manual lifter	7	7	7	7	7	7	7	7	7	7	7
	Knee lifter / electromagnet	10	10	10	10	10	10	13 / 10	13 / 10	13 / 10	13 / 10
	135x5	135x5	135x5	135x5	135x5	135x5	135x5	135x5	135x5	135x5	135x5

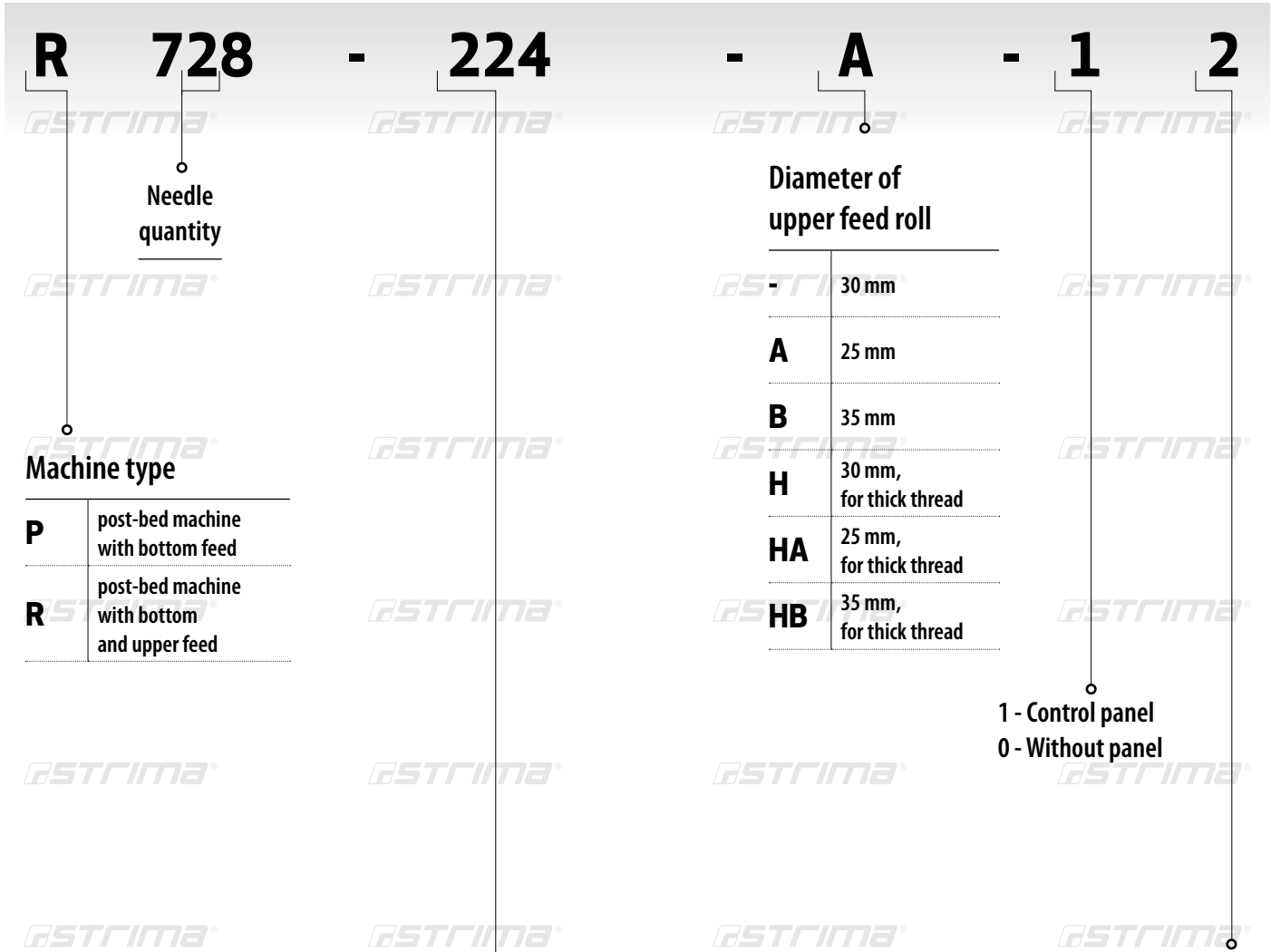


## Two needle lockstitch machine for pocket welting (with edging)



Model	mm	Manual lifter	Knee lifter	Needle system	Sewing speed (max.)	Functions					
<b>T828-42-127KL/C</b>	4	7	10	12.7	135x5	4.000					
							•	•	•	• pneumatic	C-301-A

# One and two needle post-bed lockstitch machines



## Needle gauge and transport type

Model	Number	Needle gauge	Feed type
<b>P717</b>	01	-	bottom
	12	1.2 mm	
	16	1.6 mm	
<b>P727</b>	24	2.4 mm	bottom
	32	3.2 mm	
<b>R718</b>	01	-	bottom
	02	-	needle
<b>R728</b>	16	1.6 mm	roller bottom and upper
	20	2.0 mm	
	24	2.4 mm	
	28	2.8 mm	
	32	3.2 mm	needle
	224	2.4 mm	
	228	2.8 mm	
	232	3.2 mm	

## Functions

Functions	00	02	04	05	10	12
automatic thread cutting	●	●	●	●	●	●
bar-tacking	●	●	-	-	●	●
automatic foot lifter	-	●	-	●	-	●
control panel	-	-	-	-	C-30	

# One and two needle post-bed lockstitch machines for sewing shoes, leather etc.

## Bottom feed

Model	Needle	Needle spacing (mm)		Foot type	Lifter (mm)		Needle system	Sewing speed (max.)
		1	2		Manual lifter	Knee lifter		
P717-01	1	-	-	0-4	7.2	10	135x5 90	3.000
P717-01A/B/C/D	1	-	-	0-4	7.2	10	135x5 90	3.000
P727-12	2	1.2	-	0-4	7.2	10	135x5 90	3.000
P727-16	2	1.6	-	0-4	7.2	10	135x5 90	3.000
P727-24	2	2.4	-	0-4	7.2	10	135x5 90	3.000
P727-32	2	-	3.2	0-4	7.2	10	135x5 90	3.000

P717



P727



## Needle feed or roller top and bottom feed

Model	Needle	Needle spacing (mm)		Foot type	Lifter (mm)		Needle system	Sewing speed (max.)
		1	2		Manual lifter	Knee lifter / elektro-magnes		
R718-01	1	-	-	0-7	7	12	135x5 100	2.500
R718-01H	1	-	-	0-7	7	15	135x17 160	1.500
R718-02	1	-	-	0-7	7	12	135x5 100	2.500
R718-02H	1	-	-	0-7	7	15	135x17 160	1.500
R728-16	2	1.6	-	0-4	7	12	135x5 100	2.500
R728-20	2	2.0	-	0-4	7	12	135x5 100	2.500
R728-24	2	2.4	-	0-4	7	12	135x5 100	2.500
R728-24H	2	2.4	-	0-4	7	15	135x17 160	1.500
R728-28	2	-	2.8	0-4	7	12	135x5 100	2.500
R728-32	2	-	3.2	0-4	7	12	135x5 100	2.500
R728-224	2	2.4	-	0-7	7	15	135x17 160	1.500
R728-224H	2	2.4	-	0-7	7	15	135x17 160	1.500
R728-228	2	-	2.8	0-7	7	12	135x5 100	2.500
R728-232	2	-	3.2	0-7	7	12	135x5 100	2.500

R718



R728



# Lockstitch machines with bottom and presser foot feed

## YF616

Machine type

## X

Type of fabrics  
(heavy fabrics and leather)

## 2 - 1

Big hook

1 - Control panel  
0 - Without panel

## 0A

Functions	00	00A	02	02A	10	12
automatic thread cutting	●	●	●	●	●	●
bar-tacking	●	-	●	●	●	●
automatic foot lifter	-	-	●	●	-	●
control panel	-	-	-	-	C-300M	

A - without internal synchronizator

## One needle lockstitch machines with bottom and presser foot feed

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Model	Functions					Maximum stitch length (mm)	Needle system		Sewing speed (max.)	
	Big hook				Automatic foot lifter		Manual lifter	Knee lifter / electromagnet		
YF616-X2	●	-	-	-	-	8	6	16	135x17 140	2.000
YF616-X2-00	●	●	-	●	-					
YF616-X2-02	●	●	-	●	●					
YF616-X2-10	●	●	C-300M	●	-					
YF616-X2-12	●	●	C-300M	●	●					

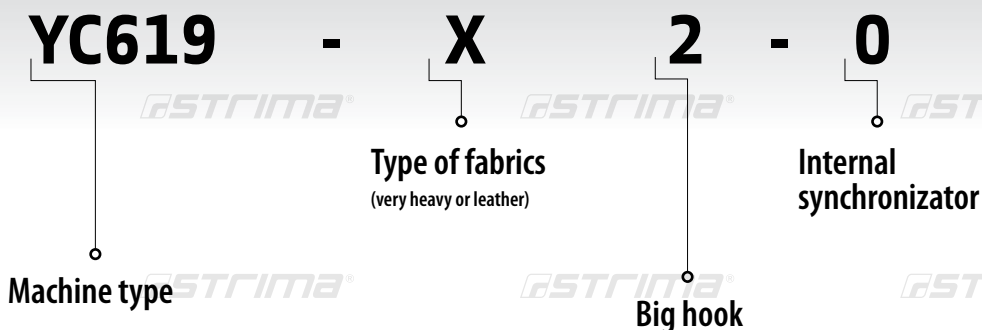
# One needle lockstitch machine with bottom and presser foot feed

- ♦ for very heavy fabrics
- ♦ regulation of treading height 2 – 5 mm
- ♦ central lubrication



Model	Functions					Maximum stitch length (mm)	mm		Needle system	Sewing speed (max.)
	Big hook				Automatic electric foot lifter		Manual lifter	Knee lifter / electromagnet		
YF619-X2-00	•	•	-	•	-	8	6	16	135x17 140	2.000
YF619-X2-02	•	•	-	•	•					
YF619-X2-10	•	•	C-30	•	-					
YF619-X2-12	•	•	C-30	•	•					

# Cylinder-bed lockstitch machines with bottom and presser foot feed



# One needle cylinder-bed lockstitch machine with bottom and presser foot feed



Model	Functions					Maximum stitch length (mm)	mm		Needle system	Sewing speed (max.)
	Big hook				Automatic electric foot lifter		Manual lifter	Knee lifter / electromagnet		
YC619-X2-0	•	-	-	•	-	7	6	16	135x17 140	2.000



# Two needle chainstitch machine

**L38**

Model

**2**

Needle quantity

**R**

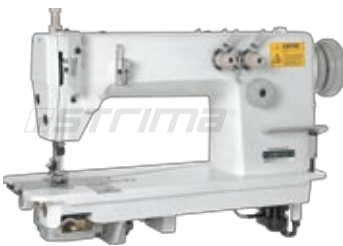
Double strengthened stitch

-

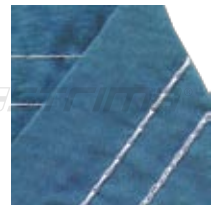
**32**






Needle gauge (mm)

<b>32</b>	3.2
<b>40</b>	4.0
<b>48</b>	4.8
<b>56</b>	5.6
<b>64</b>	6.4
<b>79</b>	7.9
<b>95</b>	9.5
<b>127</b>	12.7



**Two needle chainstitch machine**



Model		 mm	 mm	Needle arm stroke	 Needle system	 Sewing speed (max.)
<b>L382-32</b>	3.2	1.4 - 4	5.5	30	149x7	4.500

# Feed-off-the-arm chainstitch machines

**FA007**

Model

**- 2**

Needle quantity

**32**

Needle gauge (mm)

**XL**

Type of fabrics

**/ SP**

Puller

**M** medium

**SP** single

**XL** very heavy

**DP** double



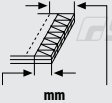


<b>32</b>	3.2
<b>48</b>	4.8
<b>64</b>	6.4
<b>96</b>	9.6



**Two needle feed-off-the-arm chainstitch machine**

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Model	Type of fabrics				Puller		 Sewing speed (max.)
FA007-232	L, M	2	3.2	1.4 - 4.2	-	149x7 90	3.600
FA007-248	L, M	2	4.8	1.4 - 4.2	-	149x7 90	3.600
FA007-264	L, M	2	6.4	1.4 - 4.2	-	149x7 90	3.600
FA007-232/DP	L, M	2	3.2	1.4 - 4.2	2	149x7 90	3.600
FA007-248/DP	L, M	2	4.8	1.4 - 4.2	2	149x7 90	3.600
FA007-264/DP	L, M	2	6.4	1.4 - 4.2	2	149x7 90	3.600
FA007-364M	M	3	6.4	1.4 - 4.2	-	149x5 110	3.600
FA007-364XL/SP	XL	3	6.4	1.4 - 4.2	1	149x5 140	3.600
FA007-396XL/SP	XL	3	9.6	1.4 - 4.2	1	149x5 140	3.600
FA007-364M/DP	M	3	6.4	1.4 - 4.2	2	149x5 110	3.600
FA007-364XL/DP	XL	3	6.4	1.4 - 4.2	2	149x5 110	3.600

# Autolap machines

**D007 - 01 4 52 / SV / AW**

Model

Fabrics trimming

Needle quantity

Rozstaw igieł (mm)

Type of motor

Equipment

<b>01</b>	1 layer
<b>02</b>	2 layers

<b>52</b>	5.2
<b>60</b>	6.0

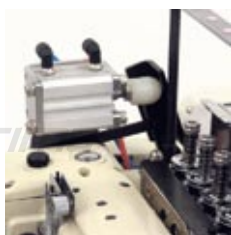
<b>SV</b>	servo
<b>CL</b>	clutch



Autolap



Model									
				mm		mm	UY 118	Sewing speed (max.)	
<b>D007-01-452/SV/AT/AW</b>	4	6	5.2	1.6—2.5	1:0.7 - 1:0.5	8	70 - 90	4.200	
<b>D007-02-452/SV/AT/AW</b>	4	6	5.2	1.6—2.5	1:0.7 - 1:0.5	6	70 - 90	4.200	



**AT** - pneumatic type foot lifter



**ET** - electric type foot lifter



**AW** -automatic waste suction set

# Buttonhole, button sewing and electronic bar tacking machines

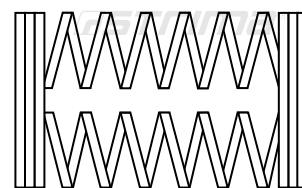
**BH780**

Model

**D**

Sewing field




<b>A</b>	30 mm x 5.6 mm
<b>B</b>	40 mm x 6.6 mm
<b>C</b>	46 mm x 6.6 mm
<b>D</b>	53 mm x 6.6 mm



## Underwear buttonhole machine

Underwear buttonhole machine equipped with the safety device which prevents the thread trimming accidentally from the falling of the trimmer.



Model	Sewing field	Hole size	Knife size		 Needle system	 Sewing speed (max.)
<b>BH780-B</b>	Length: 40 mm Width: 6.6 mm	Length: 16.5 - 48 mm Width: 2.5 - 5 mm	12.7 - 38.1 mm	12	135x5	3.600

# BH790

Model

# A

Application

<b>A</b>	Buttonholing of woven cloth
<b>B</b>	Buttonholing of knitting cloth

## Underwear buttonhole machine



Model	Sewing field	Hole size	Knife size	mm	Needle system	Sewing speed (max.)
BH790-A	Length: 41 mm Width: 6 mm	Length: max 48 mm Width: max 5 mm	6.4 - 31.8 mm	14	135x5	3.600

1	Square Type	2	Round Type	3	Radial Square Type	4	Radial Type	5	Radial Straight Bar-tacking Type	6	Semilunar Type
7	Round Square Type	8	Radial Taper Bar-tacking Type	9	Eyelet Square Type	10	Eyelet Radial Type	11	Eyelet Straight Bar-tacking Type	12	Eyelet Taper Bar-tacking Type
13	Square Straight Type	14	Semilunar Straight Bar-tacking Type	15	Semilunar Taper Bar-tacking Type	16	Eyelet Semilunar Type	17	Eyelet Round Type	18	Square Radial Type
19	Square Semilunar Type	20	Square Round Type	21	Square Straight Bar-tacking Type	22	Square Taper Bar-tacking Type	23	Radial Semilunar Type	24	Radial Round Type
25	Semilunar Radial Type	26	Semilunar Round Type	27	Bar-tacking	28	Bar-tacking, Right Cut	29	Bar-tacking, Left Cut	30	Bar-tacking, Center Cut

## Characteristic

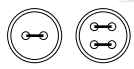





- ♦ digitalized operations and adjustments can be set or stored in the memory of the operation panel
- ♦ through advanced semi-dry technology, no lubrication is required except for the hook
- ♦ section (elimination of oil stains on the sewing products)
- ♦ electronic control feature adopted for the mechanisms of:
  - ♦ feed
  - ♦ needle rocking
  - ♦ needle and bobbin thread trimming
  - ♦ fabric trimming and foot lifting
- ♦ foot lifter is driven by a pulse motor and controlled by a pedal
- ♦ lengthened distance between machine arm and needle
- ♦ 99 patterns stored in the memory of operation panel

**PK511**

Model

**U**

Sewing type





<b>U</b>		 clamp (holder) number <b>B2401-373-0B0+</b> in option	 automatic trimmer
<b>C</b>		 clamp (holder) number <b>B2401-373-0B0+</b> in option	 automatic trimmer

## Button sewing machine

Machine for sewing flat or post buttons. Equipped with clamp (holder) for sewing flat buttons. Post buttons can be sew after installing special clamp (holder) no. B2401-373-0B0+. Depending on the button size and post width use the special supports and adaptors.



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Model	Stitch quantity				Needle system	 Sewing speed (max.)
<b>PK511-C</b>	8, 16, 32	9 - 27	A: 2.5 - 6.5 mm B: 0 - 6.5 mm	14	TQx1	1.500

# PK533

Machine type

# M

Type of fabrics

<b>L</b>	light
<b>M</b>	medium
<b>H</b>	heavy

# 1

Sewing field

# A

Machine function

<b>A</b>	button sewing machine
<b>B</b>	short bar-tacking
<b>C</b>	decorative sewing
<b>D</b>	universal bar-tacking

## PK533-\*\*\*A



Type	Number	Foot type	Foot width	Button width	Button diameter
<b>L</b>	1	solid	1.2	1.7 - 3 mm	8 - 20 mm
	2	exchangeable	1.5, 2, 2.5, 3	2.2 - 3.5 mm	8 - 20 mm
<b>M</b>	1	solid	1.2	1.7 - 3 mm	8 - 20 mm
	2	exchangeable	1.5, 2, 2.5, 3	2.2 - 3.5 mm	8 - 20 mm

## PK533-M\*B

Number	Length
1	6 - 14 mm
2	14 - 25 mm

## PK533-\*\*\*C

Type	Number	Sewing area
<b>L</b>	-	30 x 30 mm
<b>M</b>		
<b>H</b>		

## PK533-\*\*\*D

Type	Number	Sewing area	Remarks	
<b>L</b>	-	4 mm x 12 mm	fabric thickness up to 2 mm	
	1	4 mm x 12 mm		
<b>M</b>	2	4 mm x 18 mm	fabric thickness up to 3 mm	
	3	5.6 mm x 33 mm		
	4	R6		semicircular bar-tacking
	5	12		circular bar-tacking
<b>H</b>	1	5.6 mm x 23 mm	fabric thickness up to 3 mm	
	2	5.6 mm x 28.4 mm		



Model	PK533-A	PK533-B	PK533-C	PK533-D
mm	0.1 - 6.4 mm	0.1 - 10 mm	0.1 - 10 mm	0.1 - 10 mm
Sewing speed (max.)	2.700	2.700	2.700	2.700
Main motor	servo motor 400			
Sewing area adjustment	●	●	●	●
Display	LCD			
Quantity of solid programs	99	99	99	99
Quantity of user programs	50	50	50	50
Programs circulation	10	10	10	10
Test program	●	●	●	●
Sewing step by step	●	●	●	●
Pattern modification	●	●	●	●
Pedal type	single / double			



# PK533-A

# button sewing machine

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity
01		3.6	0	12
02		3.6	0	14
03		3.6	0	16
04		3.6	0	18
05		3.6	0	21
06		3.6	0	27
07		3.6	0	33
08		2.8	2.8	24
09		2.8	2.8	28
10		2.8	2.8	32
11		2.8	2.8	24
12		2.8	2.8	28
13		2.8	2.8	32
14		2.8	2.8	19
15		2.8	2.8	23
16		2.8	2.8	27
17		2.8	2.8	21
18		2.8	2.8	25
19		2.8	2.8	29
20		2.8	2.8	18
21		2.8	2.8	22
22		2.8	2.8	26
23		3.6	0	12
24		3.6	0	14
25		3.6	0	16
26		3.6	0	18
27		2.8	2.8	24
28		2.8	2.8	28
29		2.8	2.8	32
30		2.8	2.8	19
31		2.8	2.8	23
32		2.8	2.8	27
33		2.8	2.8	19
34		2.8	2.8	23
35		2.8	2.8	27
36		3.6	0	21
37		3.6	0	27
38		3.6	0	33
39		2.8	2.8	19
40		2.8	2.8	23
41		2.8	2.8	27
42		2.8	2.8	18
43		2.8	2.8	24
44		2.8	2.8	30

Two needle machine for sewing flat buttons.

Lockstitch prevent from rip off a button.

Maximum sewing field 6.4 x 6.4 mm, enables obtain stitch 0.1 – 6.4 mm.

2700 s.p.m.

Thread cutting.

44 designed patterns, 50 patterns to design.

# PK533-B

# short bar-tacking

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity	Stitch length (mm)
01		10	0	21	4
02		10	0	28	6
03		20	0	28	6

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity	Stitch length
04		20	0	35	8
05		20	0	42	10

# PK533-C

# decorative sewing

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity	Stitch length (mm)	Zygzag width
01		20	20	45	2	-
02		20	20	70	2	-
03		20	20	83	2	-
04		20	20	89	2	-
05		2	8	50	0.5	-
06		20	11.5	39	2	-
07		20	-	34	2	-
08		20	-	50	2	-
09		10	10	110	0.5	2
10		20	10	161	0.5	2
11		10	-	21	2	-
12		16	2	82	0.5	-
13		10	5	55	0.5	-
14		3	16	28	6	-
15		20	10	37	2	-
16		10	2.5	21	4	-
17*		16	2	83	0.5	-
18		7	2	24	0.8	-

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity	Stitch length (mm)	Zygzag width
20		9	-	73	-	3.2
21		9	-	101	-	3.2
22		9	-	111	-	3.2
23		9	-	121	-	3.2
24		9	-	131	-	3.2
25		9	-	141	-	3.2
26		9	-	151	-	3.2
27		9	-	161	-	3.2
28		9	-	171	-	3.2
29		9	-	181	-	3.2
30		9	-	191	-	3.2
31		9	-	201	-	3.2
41		9	-	50	1.5	2
42		-	9	50	1.5	2
43		9	-	50	1.5	2
44		-	9	50	1.5	2
51*		9	-	50	1.5	2
52*		-	9	50	1.5	2
53*		9	-	50	1.5	2
54*		-	9	50	1.5	2

# PK533-D

# universal bar-tacking

Program number	Pattern	Length (mm)	Width (mm)	Stitch quantity	Stitch length (mm)
01		7	2	35	0.8
02		7	2	27	1.56
03		7	2	26	1.75
04		7	2	24	2.5
05		8	2	50	0.5
06		8	2	34	1
07		8	2	29	1.5
08		8	2	24	2.5
09		10	2	51	0.6
10		10	2	31	1.5
11		10	2	26	2.5
12		16	2	58	0.8
13		16	2	39	1.5
14		16	3	58	0.8
15		16	3	45	1.2
16		16	3	39	1.5
17		20	3	48	1.33
18		20	3	36	2.22
19		24	3	66	1
20		24	3	37	2.5
21		10	0.3	21	4
22		10	0.3	28	6
23		10	0.3	35	8
24		10	0.3	42	10
25		20	0.3	21	4
26		20	0.3	28	6
27		20	0.3	35	8
28		20	0.3	42	10

# Electronic pattern sewing machine



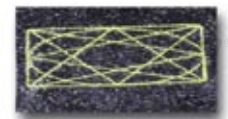
manual adjustment of needle position and hook

## PK588

Sewing area	130 x 60 mm
Stitch length	adjustable from 0.05 to 12.7 mm
 Sewing speed (max.)	2.700
Clamp lifter	22 mm
Foot lifter	10 mm
Needle arm stroke	41.2 mm
Stitch type	one needle lockstitch
Needle tear stroke	68 mm
Hook type	big shuttle
	135x17 100

### Characteristic:

- ♦ direct drive through servo motor
- ♦ user-friendly panel
- ♦ LCD display
  - ♦ precise design imaging from screen
  - ♦ panel mode: learning, standard, graphics, data loading, automatic optimization of sewing path
- ♦ control computer
  - ♦ floppy disk 3.5" drive
  - ♦ possibility of loading scanned graphics and Auto CAD files



# High speed bag closing machine

## SIRUBA AA-6

- ♦ 1-thread chainstitch
- ♦ sewing speed 1.700 s.p.m
- ♦ thread trimming
- ♦ good lubricating
- ♦ quiet work
- ♦ easy to use
- ♦ closes all kinds of bags
- ♦ needle system D-5



SIRUBA AA-6



SB-5000



F25010SH FISCHBEIN